

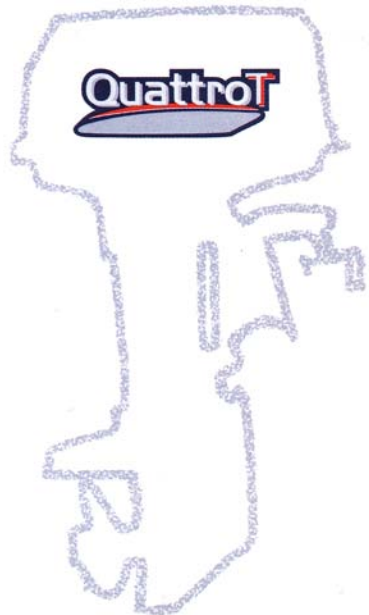
# *Dolphin 15*

*Production year 2008*

*Production année 2008*

## **PARTS CATALOGUE**

## **CATALOGUE DE PIÈCES DÉTACHÉES**



ENGINE STARTING SERIAL NUMBER

Dolphin 15 : 1007330



A1

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

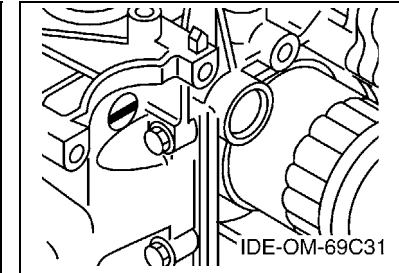
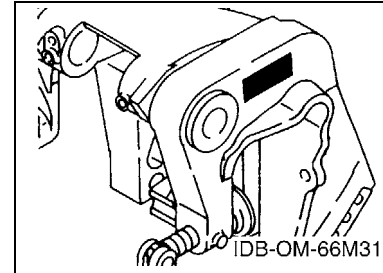
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F15A	66MK-1007330		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	66M8	F15AMH

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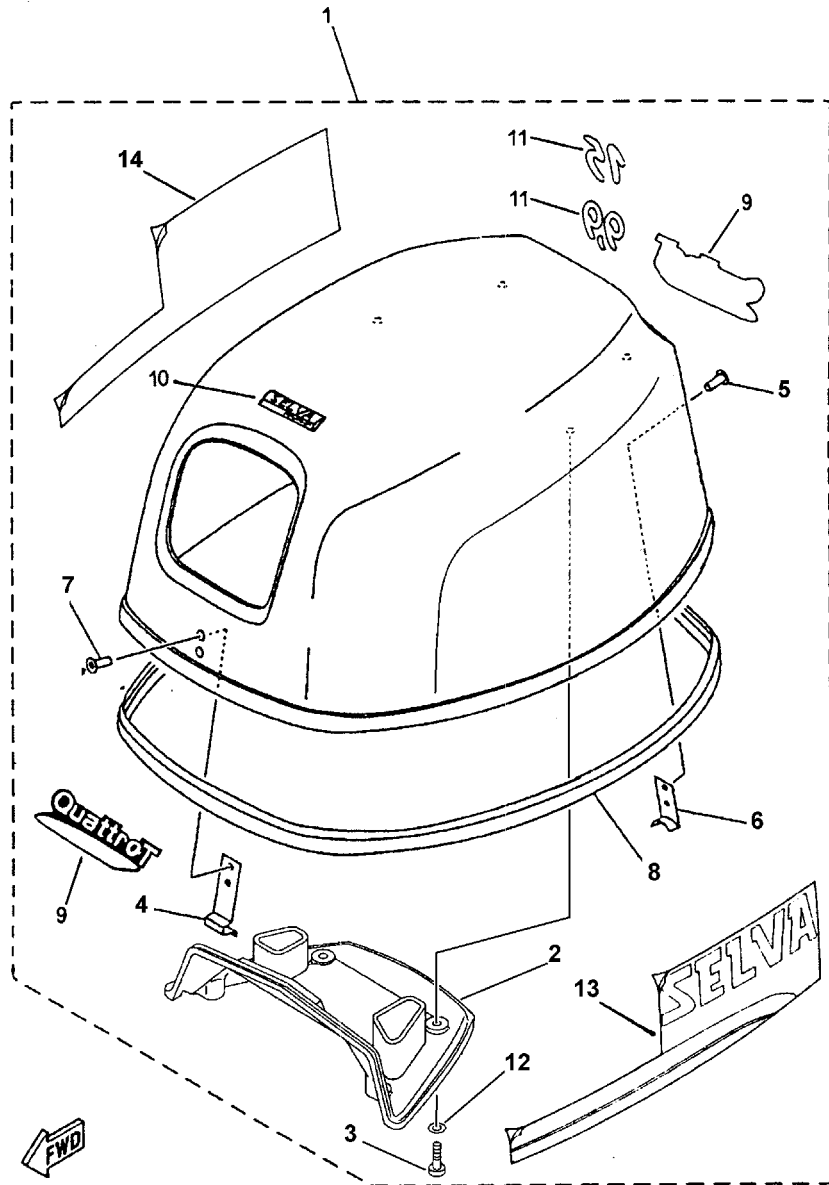
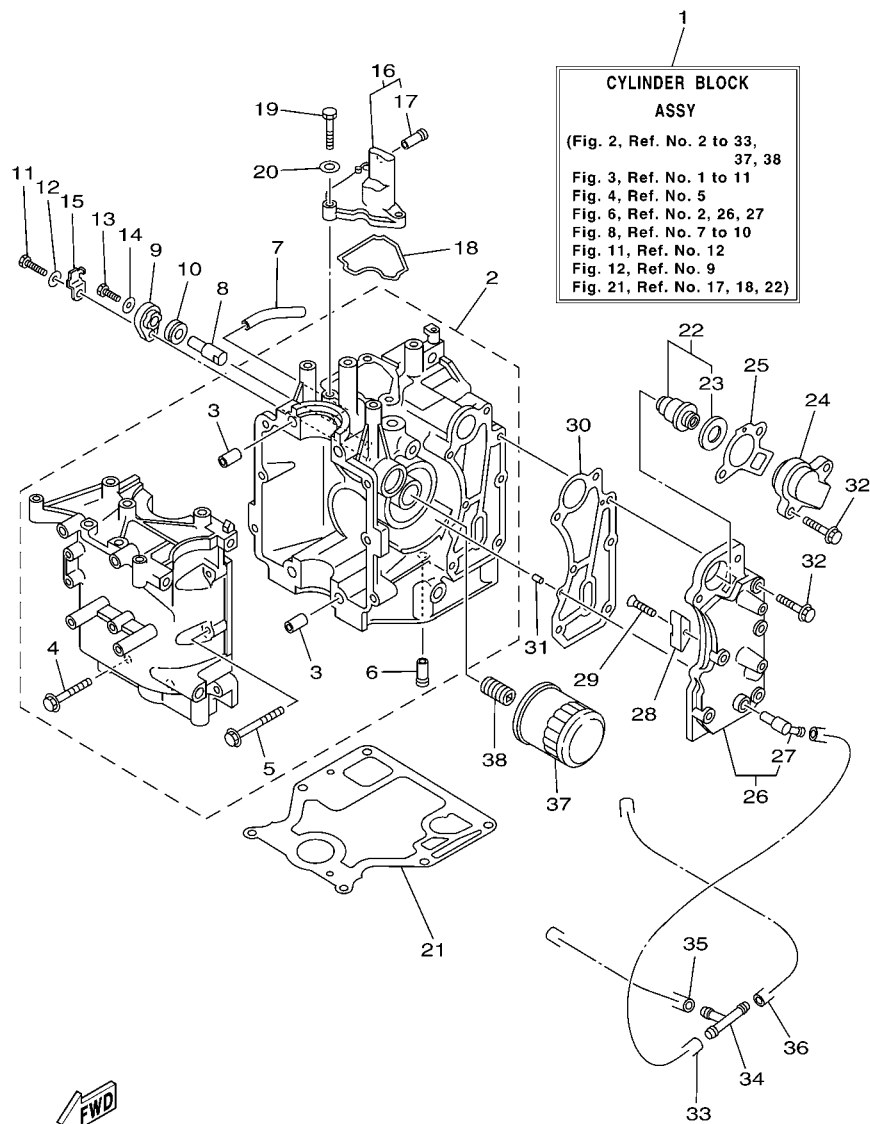


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	M	U		REMARKS REMARQUES
1	1504190	TOP COWLING ASSY CAPOT (ENS.)	1	1		Dolphin 15
2	66M-42613-00	.MOLDING, AIR DUCT .MANCHON A AIR	1	1		
3	97780-60520	.SCREW, TAPPING .VIS, TETE BOMBEE	4	4		
4	65W-42651-01	.HOOK .CROCHET	1	1		
5	90266-06M02	.RIVET .RIVET	2	2		
6	66M-42652-00	.HOOK .CROCHET	1	1		
7	90266-06M02	.RIVET .RIVET	2	2		
8	6D4-42615-00	.SEAL .JOINT	1	1		
9	8092684	.GRAPHIC, QUATTRO T .ADHESIF, QUATTRO T	2	2		
10	8092605	.GRAPHIC, SELVA MARINE .ADHESIF, SELVA MARINE	1	1		
11						
11	8091951	.GRAPHIC 15 .ADHESIF, 15	1	1		Dolphin 15
12	90202-05M38	.WASHER, PLATE .RONDELLE, PLATE	4	4		
13	8092666	.GRAPHIC, LEFT .ADHESIF, GOUCHE	1	1		
14	8092664	.GRAPHIC, RIGHT .ADHESIF, DROITE	1	1		
	1533975	.GRAPHIC SET JEU DIEMBLEMES	1	1		Dolphin 15

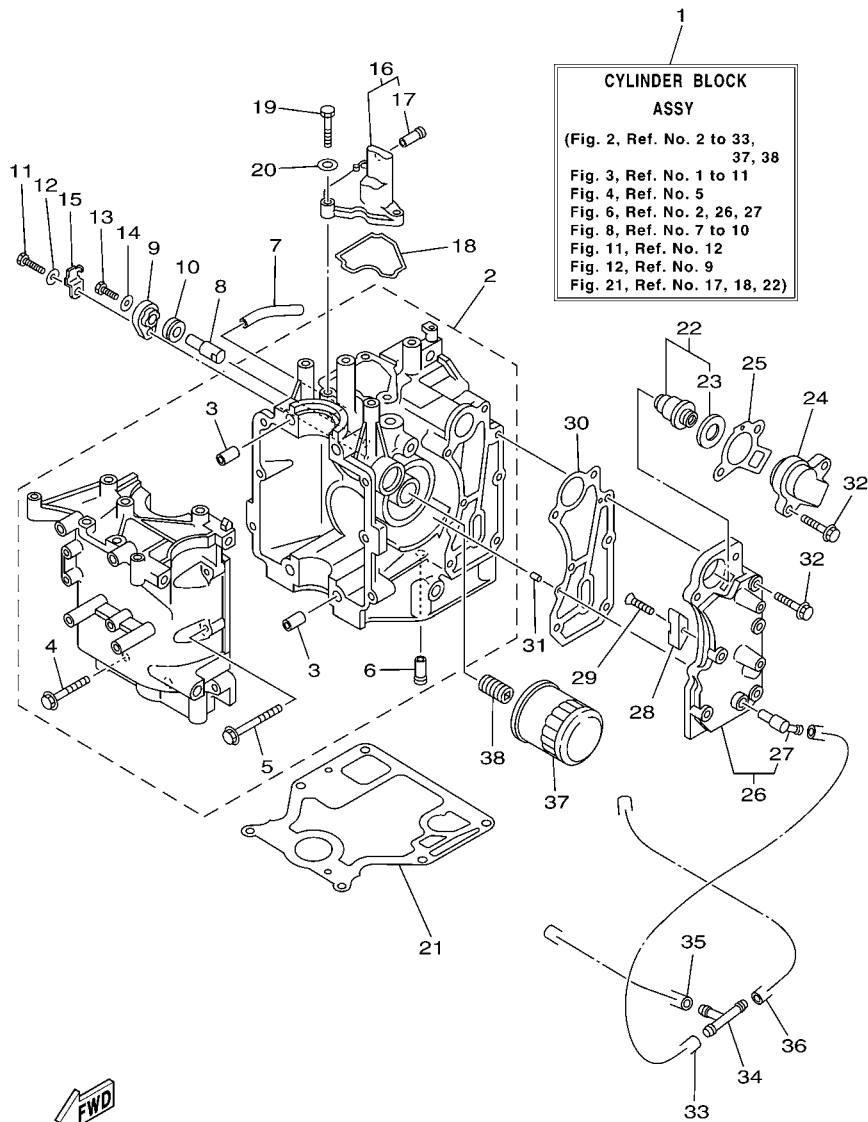
**FIG. 2 CYLINDER & CRANKCASE 1 CILINDRO & CARTER 1**



66M8200-G020

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-W009B-05-1S	CYLINDER BLOCK ASSY CILINDRO BLOQUE COMPLETO	1				
2	66M-15100-03-1S	CRANKCASE ASSY CARTER COMPLETO	1				
3	99510-10114	.PIN, DOWEL .CENTRADOR	2				
4	90119-08M66	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	4				
5	90119-06M14	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	6				
6	6E5-24377-00	.PIPE, JOINT 2 .TUBO DE UNION 2	1				
7	90445-10M46	HOSE (L65) TUBO (L65)	1				
8	66M-11325-00	ANODE ANODO	1				
9	66M-11327-00-94	COVER, ANODE CUBIERTA DE ANODO	1				
10	66M-11328-00	GROMMET, ANODE TAPON	1				
11	97095-06020	BOLT PERNO	1				
12	92995-06600	WASHER ARANDELA	1				
13	97095-05012	BOLT PERNO	1				
14	92995-05600	WASHER ARANDELA	1				
15	66M-12535-00	PLATE EMPAQUETADURA	1				
16	66M-11168-00-1S	COVER, BREATHER CUBIERTA RESPIRADERO	1				
17	6E5-24377-00	.PIPE, JOINT 2 .TUBO DE UNION 2	1				
18	66M-11357-00	SEAL, CYLINDER 3 RETEN ACEITE CILINDRO 3	1				
19	97095-06020	BOLT PERNO	3				
20	92995-06600	WASHER ARANDELA	3				
21	66M-11351-10	GASKET, CYLINDER JUNTA, DE CILINDRO	1				
22	66M-12411-01	THERMOSTAT TERMOSTAT	1				
23	688-12412-00	.SEAL, THERMOSTAT .SELLO TERMOSTATO	1				
24	6H3-12413-00-1S	COVER, THERMOSTAT CUBIERTA TERMOSTATO	1				
25	62Y-12414-00	GASKET, COVER EMPAQUE	1				
26	66M-41113-20-1S	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1				
27	676-11372-00	.NIPPLE, HOSE .NIPLE DE MANGUERA	1				

FIG. 2 CYLINDER & CRANKCASE 1 CILINDRO & CARTER 1



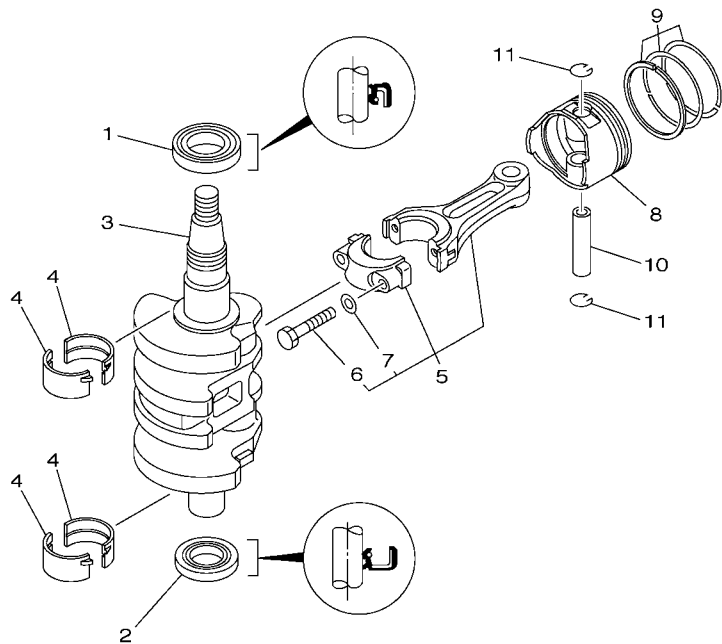
**CYLINDER BLOCK ASSY**  
 (Fig. 2, Ref. No. 2 to 33, 37, 38  
 Fig. 3, Ref. No. 1 to 11  
 Fig. 4, Ref. No. 5  
 Fig. 6, Ref. No. 2, 26, 27  
 Fig. 8, Ref. No. 7 to 10  
 Fig. 11, Ref. No. 12  
 Fig. 12, Ref. No. 9  
 Fig. 21, Ref. No. 17, 18, 22)

66M8200-G020

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
28	6E5-11325-00	ANODE ANODO	1				
29	98780-04015	SCREW, FLAT HEAD TORNILLO CABEZA PLANA	1				
30	66M-41114-01	GASKET, EXHAUST OUTER COVER EMPAQUE	1				
31	93604-12M07	PIN, DOWEL PASADOR DE CLAVIJA	2				
32	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	7				
33	90445-09061	HOSE (L65) TUBO (L65)	1				
34	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1				
35	90445-09086	HOSE (L170) TUBO (L170)	1				
36	90445-09104	HOSE (L300) TUBO (L300)	1				
37	5GH-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENTO FILTRO DE ACEITE	1				
38	90401-20M00	BOLT, UNION PERNO DE UNION	1				

FIG. 3 CRANKSHAFT & PISTON

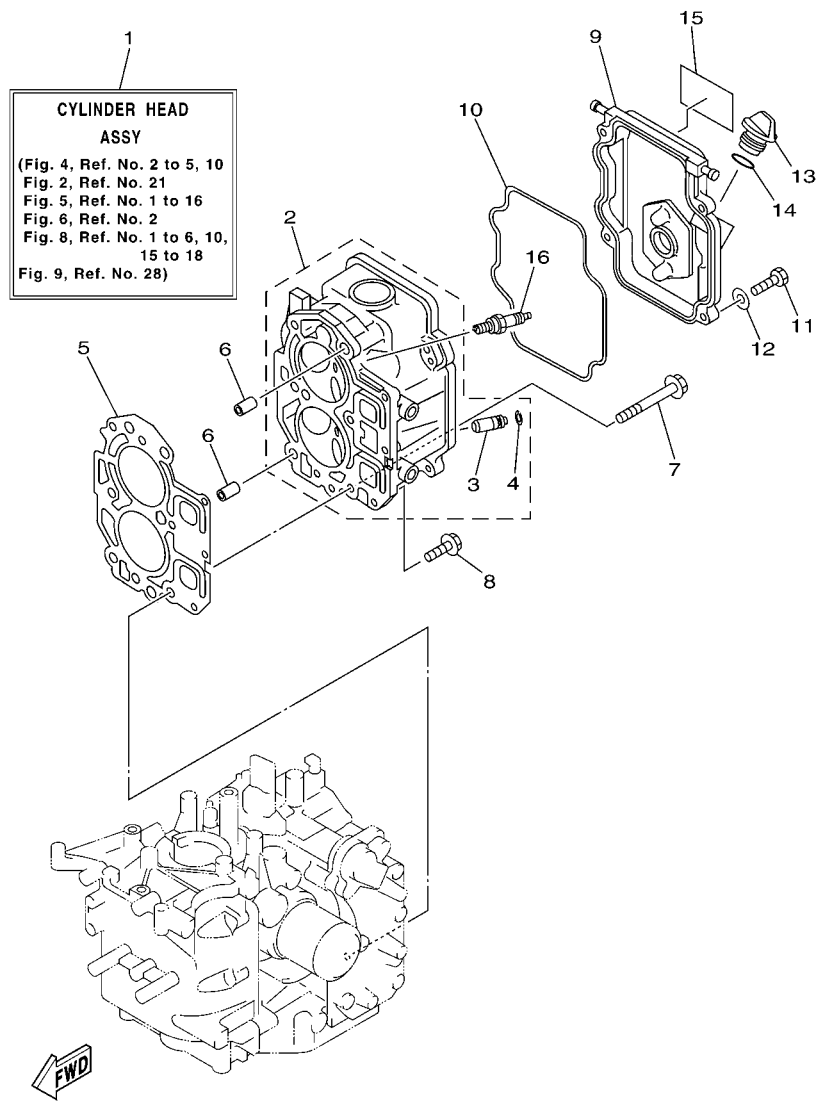
CIGUENAL & PISTON



REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	93102-35M51	OIL SEAL SELLO ACEITE	1				
2	93102-25M52	OIL SEAL SELLO ACEITE	1				
3	66M-11411-00	CRANKSHAFT CIGUENAL	1				
4	66M-11416-00	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4				UR BROWN UR BROWN
	66M-11416-10	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4				UR BLACK UR BLACK
	66M-11416-20	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4				UR BLUE UR BLUE
5	66M-11650-00	CONNECTING ROD ASSY BIELA COMPLETA	2				
6	66M-11654-00	.BOLT, CONNECTING ROD .TORNILLO DE BIELA	2				
7	90201-07M01	.WASHER, PLATE .ARANDELA PLANA	2				
8	66M-11631-00-96	PISTON (STD) PISTON (NORMA)	2				
	66M-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2				AP AP
	66M-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2				AP AP
9	66N-11603-00	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	2				
	66N-11604-00	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	2				AP AP
	66N-11605-00	PISTON RING SET (0.50MM O/S) JUEGO DE ANILLOS (0.50MM O/S)	2				AP AP
10	634-11633-00	PIN, PISTON PASADOR, PISTON	2				
11	93450-15023	CIRCLIP SEGURO	4				



66M0010-8031



**FIG. 4 CYLINDER & CRANKCASE 2 CILINDRO & CARTER 2**

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
1	66M-W009A-13-1S	CYLINDER HEAD ASSY CILINDRO CULATA COMPLETO	1				
2	66M-11111-01-1S	HEAD, CYLINDER 1 CULATA CILINDRO 1	1				
3	66M-11133-29	.GUIDE, VALVE 1 .GUIA DE VALVULA 1	4				
4	93450-09M01	.CIRCLIP .SEGURO	4				
5	66M-11181-10	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	1				
6	99510-10114	PIN, DOWEL CENTRADOR	2				
7	90105-08M78	BOLT, FLANGE TORNILLO	6				
8	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	3				
9	66M-11191-00-1S	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	1				
10	66M-11356-00	SEAL, CYLINDER 2 RETEN ACEITE CILINDRO 2	1				
11	97095-06020	BOLT PERNO	4				
12	92995-06600	WASHER ARANDELA	4				
13	6G8-15363-00	PLUG, OIL TAPON DE ACEITE	1				
14	93210-24M79	O-RING ANILLO O	1				
15	66M-12138-60	MARK, CAUTION MARKER	1				
16	94701-00375	PLUG, SPARK (NGK DPR6EA-9) BUJIA (NGK DPR6EA-9)	2				





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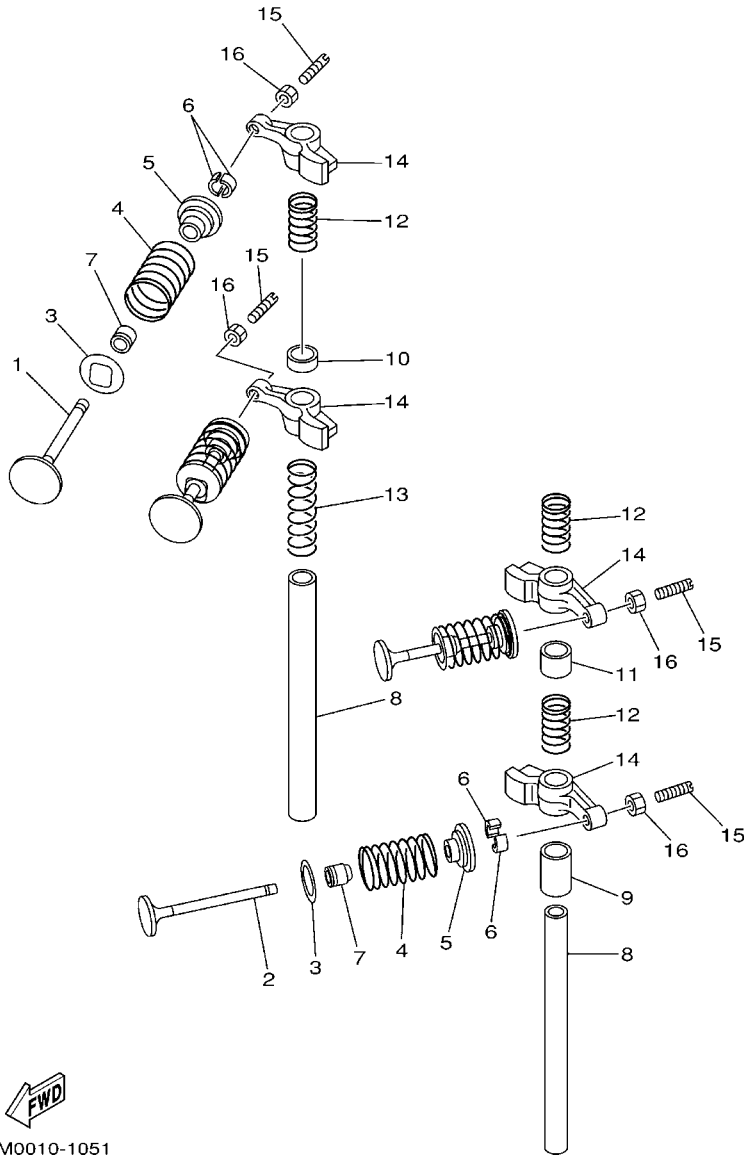


FIG. 5 VALVE

VALVULA

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-12111-00	VALVE, INTAKE VALVULA DE ADMISION	2				
2	66M-12121-00	VALVE, EXHAUST VALVULA DE ESCAPE	2				
3	66M-12116-00	SEAT, VALVE SPRING ASIENTO RESORTE DE VALVULA	4				
4	66M-12113-00	SPRING, VALVE INNER RESORTE VALVULA INTERNA	4				
5	30X-12117-00	RETAINER, VALVE SPRING RETEN RESORTE DE VALVULA	4				
6	30X-12118-00	COTTER, VALVE SEGURO DE VALVULA	8				
7	51Y-12119-00	SEAL, VALVE STEM SELLO DE ACEITE VALVULA	4				
8	66M-12146-00	SHAFT, ROCKER ARBOL DE BALANCIN	2				
9	90387-13M56	COLLAR ESPACIADOR	1				
10	90387-13001	COLLAR ESPACIADOR	1				
11	90387-13002	COLLAR ESPACIADOR	1				
12	90501-12M40	SPRING, COMPRESSION RESORTE DE COMPRESION	3				
13	90501-12M41	SPRING, COMPRESSION RESORTE DE COMPRESION	1				
14	66M-12151-10	ARM, VALVE ROCKER BRAZO DE BALANCIN DE VALVULA	4				
15	62Y-12159-00	SCREW, VALVE ADJUSTING TORNILLO DE AJUSTE DE VALVULA	4				
16	62Y-12158-00	NUT, LOCK ARANDELA DE SEGURIDAD	4				

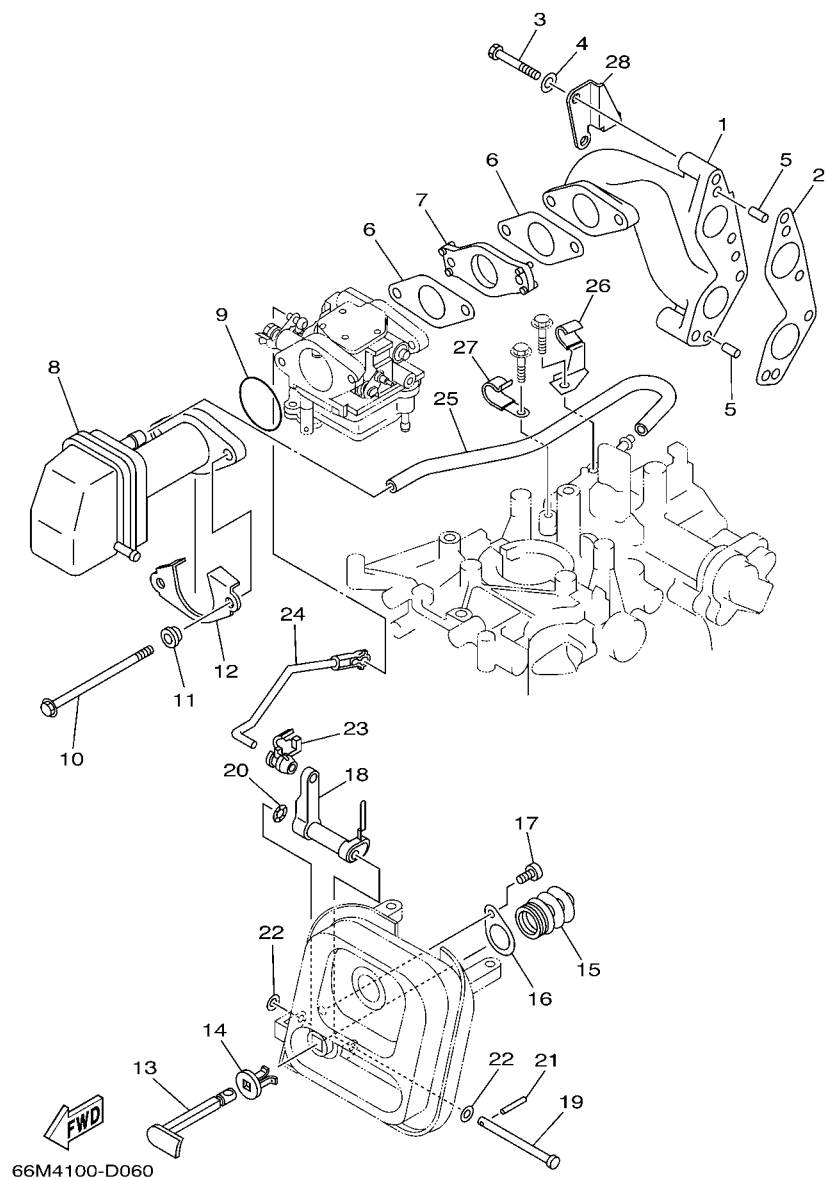


FIG. 6 INTAKE

ADMISION

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
1	66M-13641-10-94	MANIFOLD 1 MULTIPLE 1	1				
2	66M-13645-00	GASKET, MANIFOLD 1 EMPAQUE	1				
3	97095-06040	BOLT PERNO	4				
4	92995-06600	WASHER ARANDELA	4				
5	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2				
6	66M-13646-00	GASKET, MANIFOLD 2 EMPAQ. DE MULTIPLE 2	2				
7	66M-14271-00	INSULATOR AISLANTE	1				
8	66M-14440-00	SILENCER ASSY, INTAKE SILENCIADOR COMPL DE ADMISION	1				
9	93210-35M86	O-RING ANILLO O	1				
10	90119-06M76	BOLT, WITH WASHER TORNILLO CON ARANDELA	2				
11	90387-06M79	COLLAR ESPACIADOR	2				
12	66M-14477-00	PLATE PLACA	1				
13	66M-41271-00	KNOB, CHOKE PERILLA AHOGADOR	1				
14	689-41273-00	GROMMET TAPON PROTECTOR	1				
15	66M-41292-00	BUSH 2 BUJE 2	1				
16	66M-41298-00	WASHER 2 ARANDELA 2	1				
17	97780-50510	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	1				
18	66M-41252-00	LEVER, CHOKE 1 PALANCA AHOGADOR 1	1				
19	90240-05M20	PIN, CLEVIS PASADOR CON HOYO	1				
20	90206-05005	WASHER, WAVE ARANDELA ONDULADA	1				
21	91690-20016	PIN, SPRING PASADOR DE RESORTE	1				
22	90202-05088	WASHER, PLATE ARANDELA DE PLANA	2				
23	6R5-41237-00	JOINT, LINK CONECTOR	1				
24	66M-41256-00	ROD, CHOKE 1 VARILLA DE AHOGADOR	1				
25	66M-15373-00	PIPE, BREATHER MANGUELA DE RESPIRADERO	1				
26	90465-08M82	CLAMP BRIDA	1				
27	90465-08M83	CLAMP BRIDA	1				

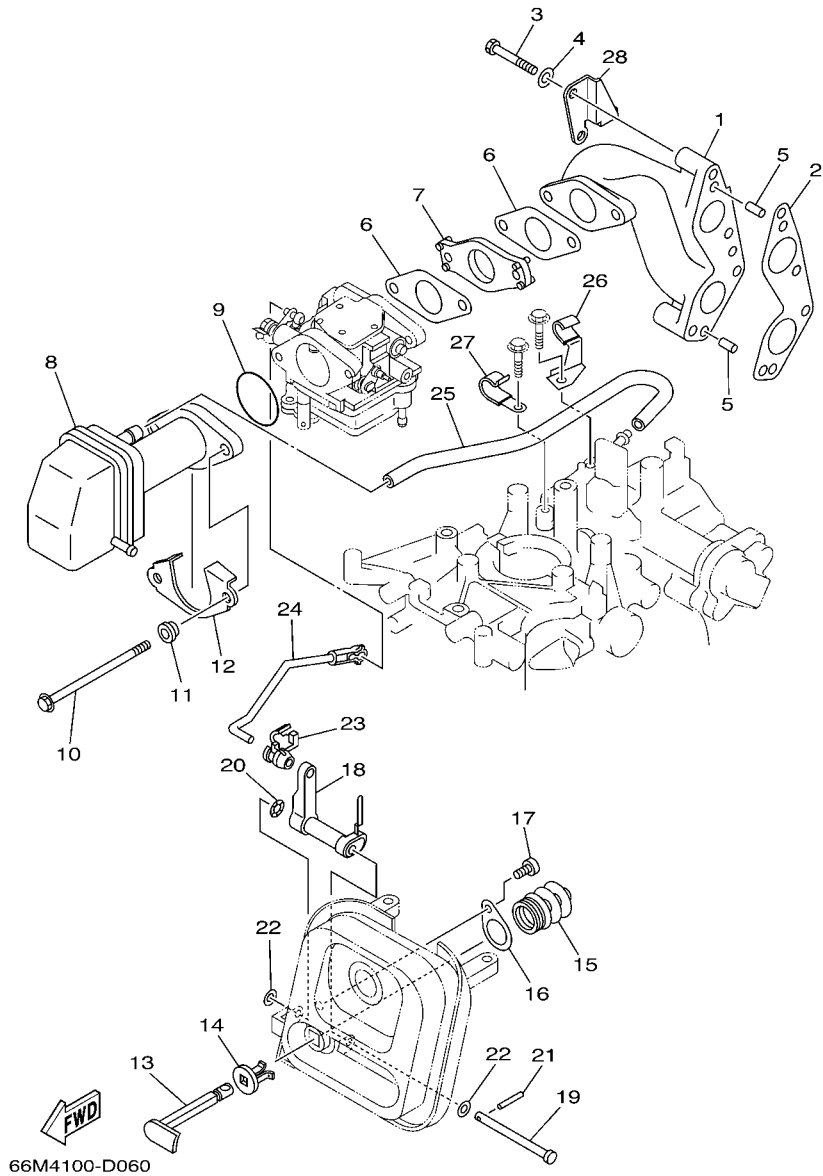
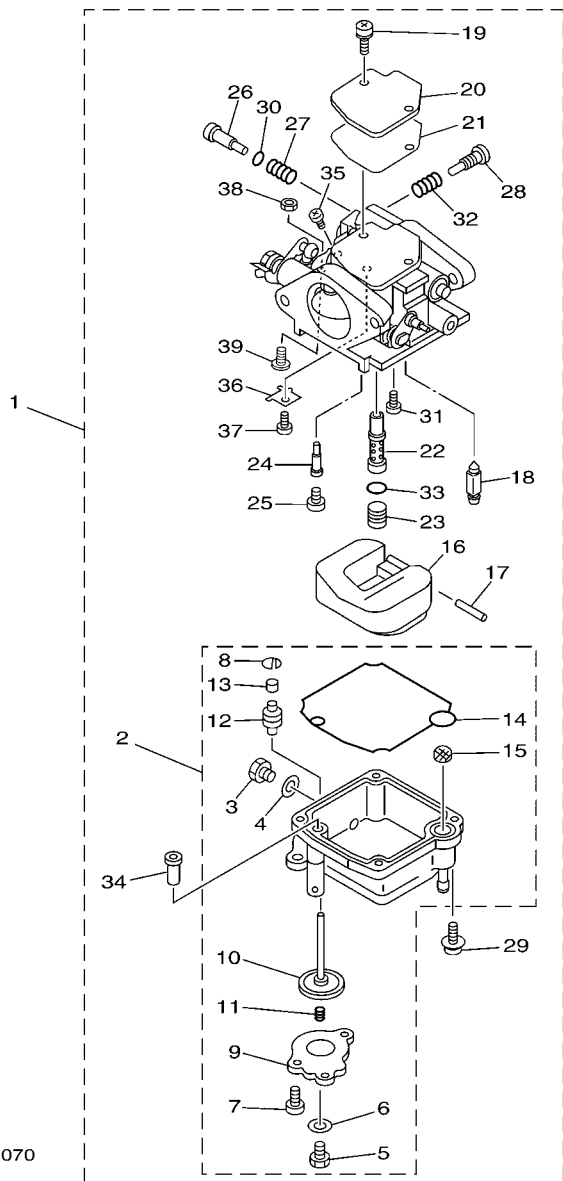


FIG. 6 INTAKE

ADMISION

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
28	6D4-24566-00	BRACKET, FILTER SOPORTE DEL FILTRO	1				
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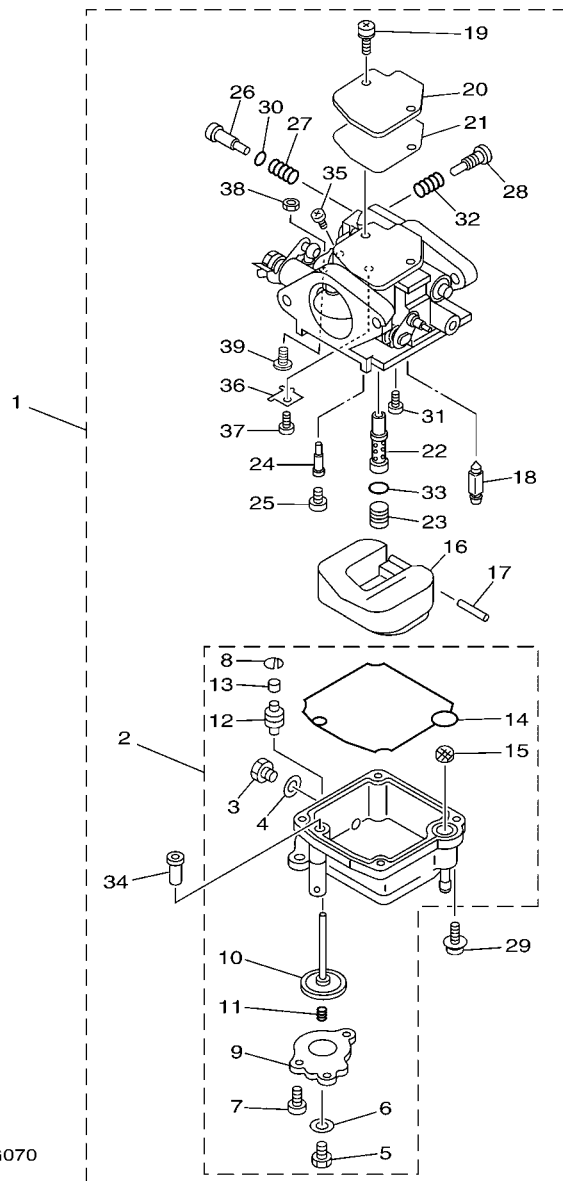
FIG. 7 CARBURETOR

CARBURADOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-14301-30	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1				
2	66M-14381-02	..BODY, FLOAT CHAMBER ..CUERPO DE CAMARA DE BOIA	1				
3	62Y-14383-00	..SCREW, DRAIN ..TORNILLO DE DRENAJE	1				
4	66M-14398-00	..GASKET ..EMPAQUE	1				
5	677-14383-01	..SCREW, DRAIN ..TORNILLO DE DRENAJE	1				
6	6L2-14398-00	..GASKET ..EMPAQUE	1				
7	66M-14325-00	..SCREW, PAN HEAD ..TORNILLO CABEZA REDONDA	3				
8	66M-14377-00	..STOPPER ..TOPE	1				
9	66M-14958-00	..COVER, DIAPHRAGM ..CUBIERTA DE DIAFRAGMA	1				
10	66M-14368-01	..DIAPHRAGM ASSY 1 ..DIAFRAGMA COMPLETO 1	1				
11	6G8-14275-02	..SPRING ..RESORTE	1				
12	66M-14239-00	..SEAL ..SELLO	1				
13	66M-14225-00	..CAP ..TAPA	1				
14	66M-14384-00	..GASKET, FLOAT CHAMBER ..EMPAQUE DE CAMARA DE BOIA	1				
15	66M-14827-00	..FILTER ..FILTRO	1				
16	6L2-14385-00	..FLOAT ..BOIA	1				
17	6E5-14386-01	..PIN, FLOAT ..PASADOR DE BOIA	1				
18	6L2-14392-00	..VALVE, NEEDLE ..VALVULA DE AGUJA	1				
19	97980-04110	..SCREW, WITH WASHER ..TORNILLO, CON ARANDELA	2				
20	6L2-14157-00	..COVER, MIXING ..CUBIERTA DE MEZCLA	1				
21	62Y-14399-00	..GASKET ..EMPAQUE	1				
22	66M-14341-00	..NOZZLE, MAIN ..BOQUILLA PRINCIPAL	1				
23	66M-14343-55	..JET, MAIN (#110) ..INJECTOR PRINCIPAL (#110)	1				
24	66M-14342-24	..JET, PILOT (#48) ..ESPREA DE PILOTO (#48)	1				
25	66M-14355-00	..PLUG ..TAPON	1				
26	5H0-14323-00	..SCREW, AIR ADJUSTING ..TORNILLO DE AJUSTE DE AIRE	1				
27	30X-14334-00	..SPRING, AIR ADJUSTING ..RESORTE DE AJUSTADOR DE AIRE	1				

FIG. 7 CARBURETOR

CARBURADOR

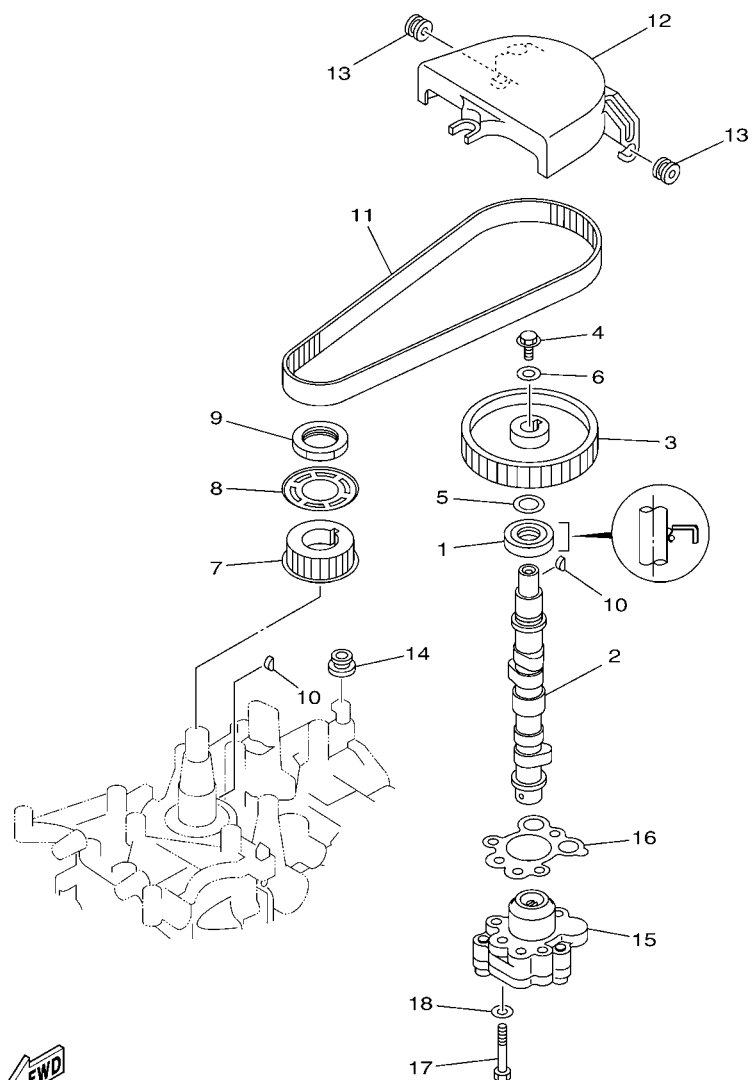


  
66M8200-G070

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
28	62Y-14321-00	.SCREW, THROTTLE .TORNILLO DE OBTURADOR	1				
29	97980-04112	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	4				
30	62Y-14397-00	.O-RING .ANILLO O	1				
31	98980-04006	.SCREW, BIND .TORNILLO DE LIGAR	1				
32	646-14212-01	.SPRING, PILOT ADJUSTING .RESORTE DE AJUSTE DE PILOTO	1				
33	6F5-14397-00	.O-RING .ANILLO EN O	1				
34	66M-14272-00	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	1				
35	97890-04005	.SCREW, PAN HEAD .TORNILLO	1				
36	66M-14157-00	.PLATE .PLACA SOPORTE	1				
37	98580-03005	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	1				
38	66M-14358-00	.NUT .TUERCA	1				
39	66M-14324-00	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA	1				

FIG. 8 OIL PUMP

BOMBA DE ACEITE



  
66R4300-D080

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	93102-18M21	OIL SEAL SELLO ACEITE	1				
2	66M-12170-00	CAMSHAFT ASSY 1 ARBOL DE LEVAS COMPLETO 1	1				
3	66M-11537-00-94	GEAR, DRIVEN ENGRANAJE TRACCION	1				
4	90105-06M14	BOLT FLANGE TORNILLO	1				
5	90201-13201	WASHER, PLATE ARANDELA PLANA	1				
6	90201-06M94	WASHER, PLATE ARANDELA PLANA	1				
7	66M-11536-10	GEAR, DRIVE ENGRANAJE TRACCION	1				
8	66M-11557-00	WASHER 1 ARANDELA 1	1				
9	90170-28M37	NUT TUERCA	1				
10	90280-03M01	KEY, WOODRUFF CUNA WOODRUFF	2				
11	66M-46241-00	V-BELT CORREA	1				
12	66M-46297-00	COVER, DUST CUBIERTA, PARA POLOVO	1				
13	90480-10M16	GROMMET TAPON	2				
14	90480-12072	GROMMET TAPON	1				
15	66M-13300-10	OIL PUMP ASSY BOMBA DE ACEITE COMPLETA	1				
16	66M-13329-10	GASKET, PUMP COVER EMPAQUE TAPA DE BOMBA	1				
17	97095-06035	BOLT PERNO	3				
18	92995-06600	WASHER ARANDELA	3				

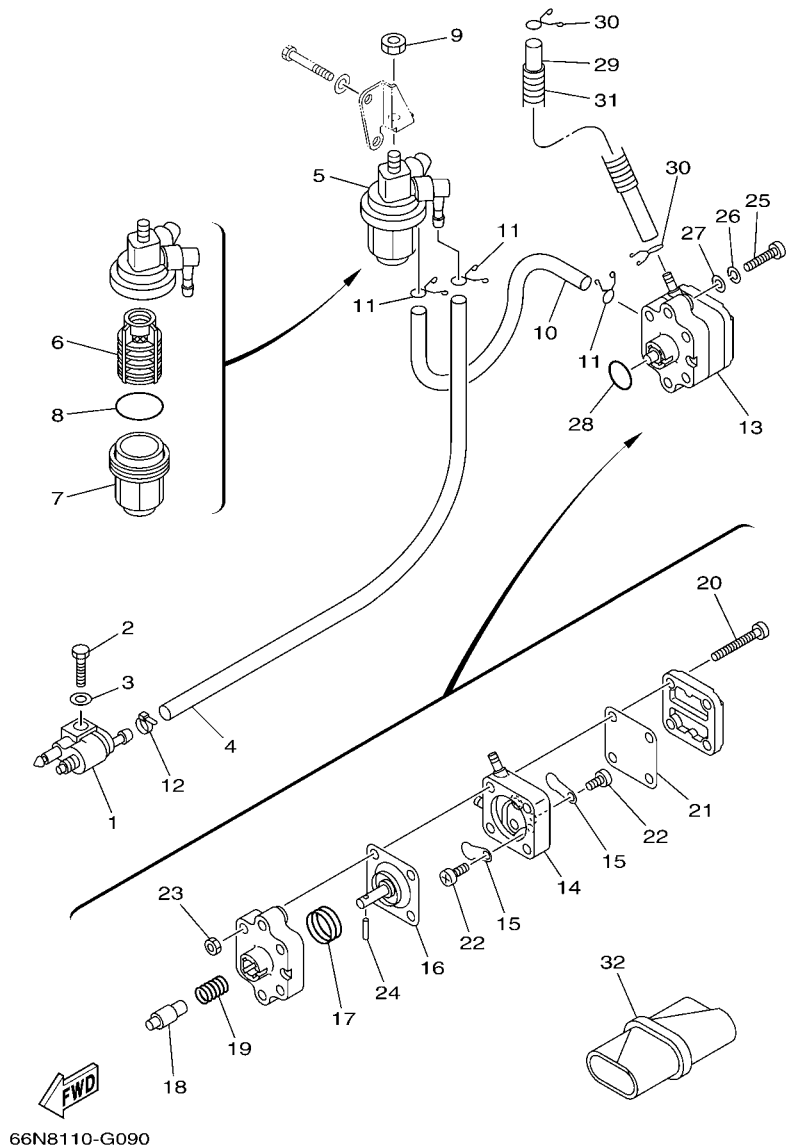
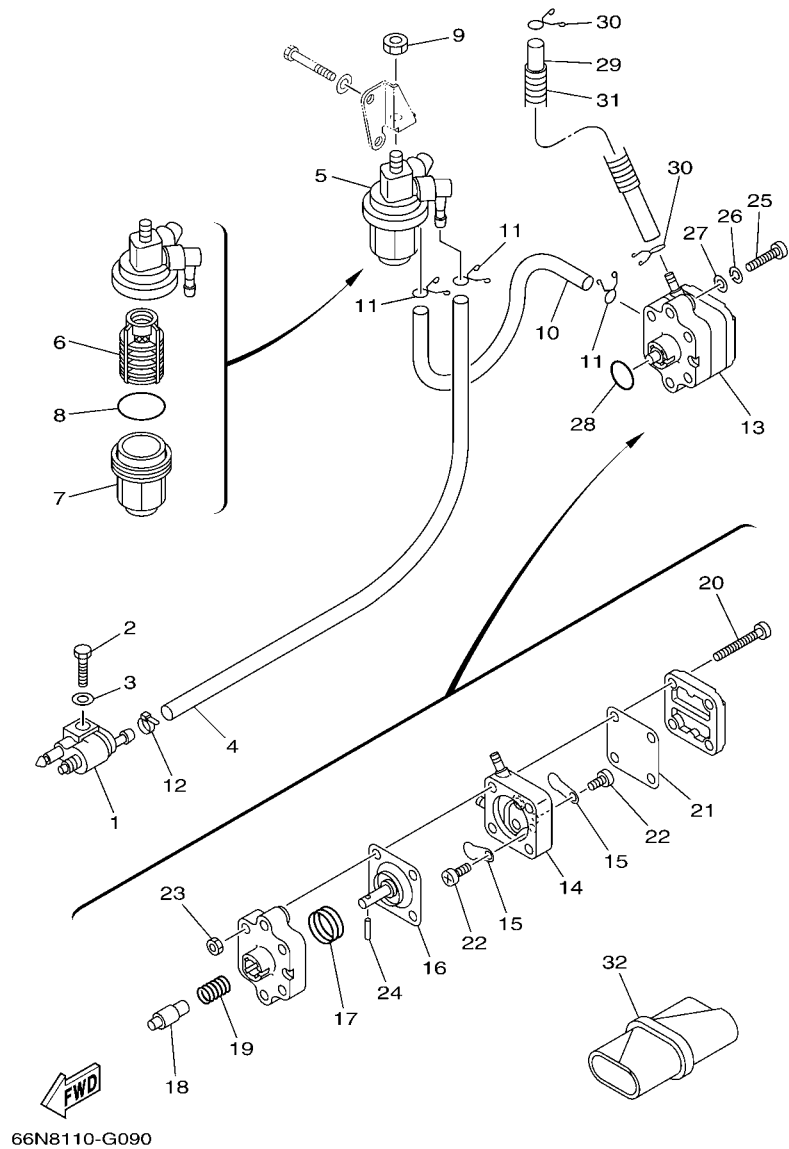


FIG. 9 FUEL

COMBUSTIBLE

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 CONECTOR MANGUERA COMBUST.1	1				
2	97095-06020	BOLT PERNO	1				
3	92995-06600	WASHER ARANDELA	1				
4	90445-10M19	HOSE (L500) TUBO (L500)	1				
5	61N-24560-00	FILTER ASSY FILTRO COMPLETO	1				
6	61N-24563-00	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1				
7	61N-24521-00	.CUP, FILTER .COPA DE FILTRO	1				
8	93210-32738	.O-RING .ANILLO O	1				
9	95380-08600	NUT TUERCA	1				
10	90445-10M15	HOSE (L140) TUBO (L140)	1				
11	90467-09M17	CLIP PRESILLA	3				
12	90465-11M10	CLAMP BRIDA	1				
13	66M-24410-11	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	1				
14	66M-24413-01	.BODY 2 .CUERPO 2	1				
15	6A0-24421-01	.VALVE, CHECK .VALVULA DE RETENCION	2				
16	66M-24411-11	.DIAPHRAGM .DIAFRAGMA	1				
17	66M-24423-00	.SPRING, DIAPHRAGM .RESORTE DE DIAFRAGMA	1				
18	66M-13131-10	.PLUNGER .ESPACIADOR	1				
19	66M-24454-00	.SPRING .RESORTE	1				
20	66M-24444-00	.SCREW .TORNILLO	4				
21	66M-24471-01	.DIAPHRAGM .DIAFRAGMA	1				
22	6E7-14325-00	.SCREW, PAN HEAD .TORNILLO CABEZA REDONDA	2				
23	95380-04600	.NUT .TUERCA	4				
24	66M-24374-00	.PIN .PASADOR	1				
25	97880-06030	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	2				
26	92990-06100	WASHER, SPRING ARANDELA PLANA	2				
27	92990-06600	WASHER, PLATE ARANDELA PLANA	2				



**FIG. 9 FUEL**

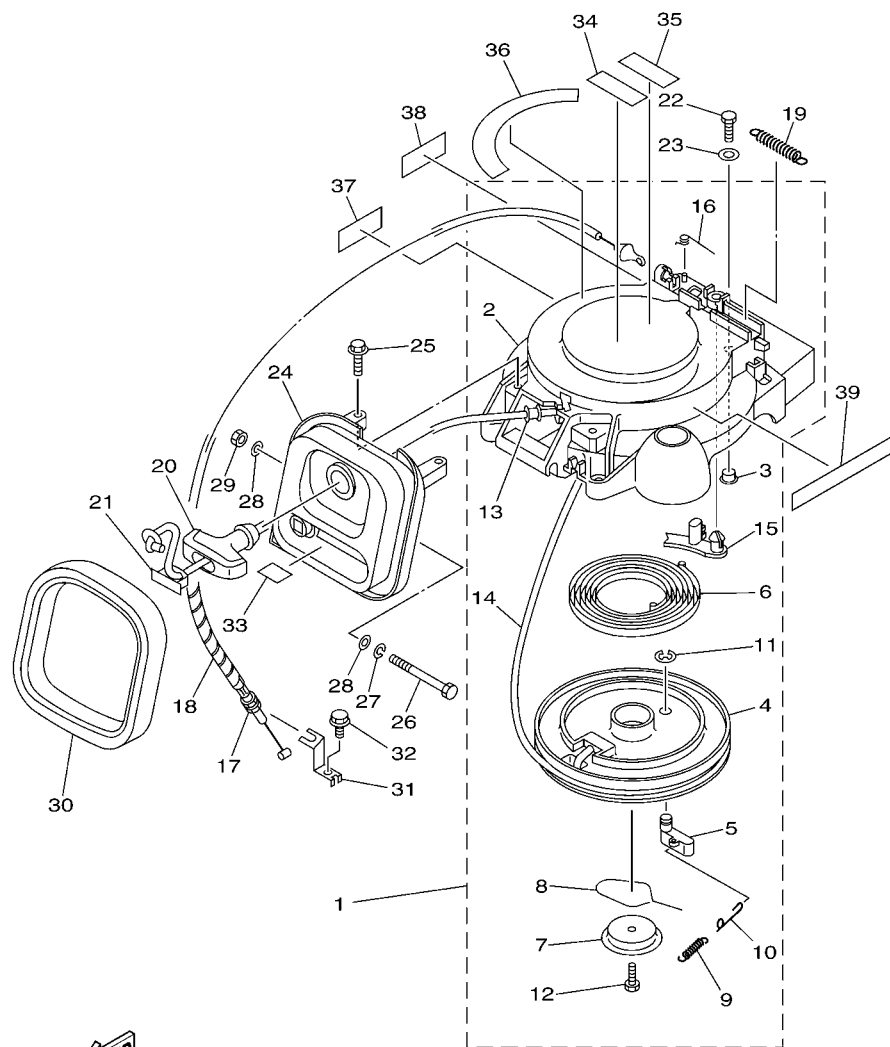
**COMBUSTIBLE**

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB			REMARKS OBSERVACIONES
28	93210-20M65	O-RING ANILLO O	1			
29	90445-10M93	HOSE (L370) TUBO (L370)	1			
30	90467-09M17	CLIP PRESILLA	2			
31	90446-14M51	HOSE TUBO RESEIRADERO	1			
32	62Y-28100-00	TOOL KIT JUEGO DE HERRAMIENTAS	1			
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FIG. 10 STARTER

ARRANQUE



66M8200-G100

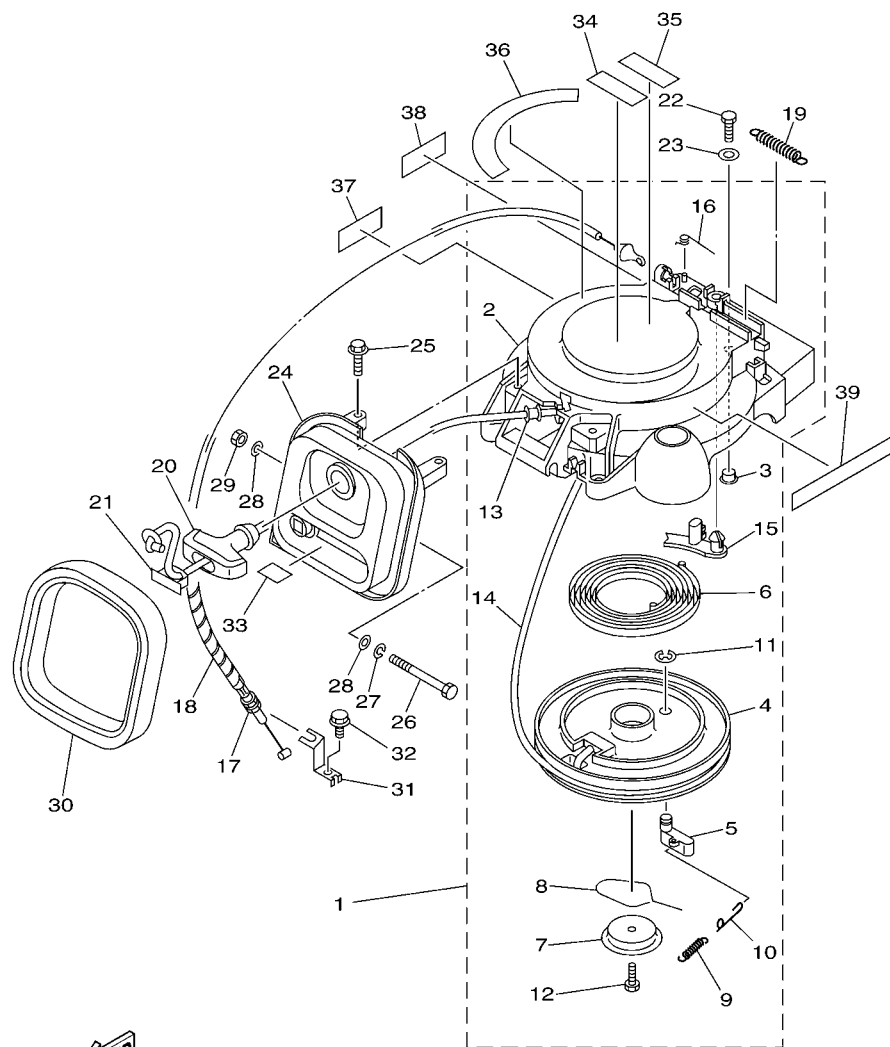
\*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

\*1: CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44373, LARGO DEL CORTE 1.8M

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-15710-02	STARTER ASSY ARRANQUE COMPLETO	1				
2	66M-15711-01	.CASE, STARTER .CAJA DE ARRANQUE	1				
3	90387-06M05	.COLLAR .ESPACIADOR	3				
4	63V-15714-00	.DRUM, SHEAVE .TAMBOR ROLDANA	1				
5	63V-15741-00	.PAWL, DRIVE .TRINQUETE DE TRACCION	1				
6	63V-15713-00	.SPRING, STARTER .RESORTE DE ARRANQUE	1				
7	63V-15716-00	.PLATE, DRIVE .PLACA DE TRACCION	1				
8	63V-15705-01	.SPRING, DRIVE PAWL .RESORTE	1				
9	63V-15767-01	.SPRING .RESORTE	1				
10	63V-15784-01	.SPRING, RETURN .RESORTE DE RETORNO	1				
11	63V-15744-00	.CIRCLIP .SEGURO	1				
12	63V-15768-00	.BOLT .TORNILLO	1				
13	63V-15764-00	.COLLAR 1 .COLLAR 1	1				
14	*	.WIRE, STARTER (L:1800MM) .CUERDA DE ARRANQUE (L:1800MM)	1				*1 *1
15	66T-15794-00	.STOPPER .TOPE	1				
16	66T-15734-00	.SPRING, RETURN .RESORTE DE RETORNO	1				
17	66M-15770-00	CABLE COMP., STARTER STOP CABLECOMPL DE SEGURO ARRANQUE	1				
18	90446-06M90	HOSE (L120) TUBO (L120)	1				
19	66T-15731-00	SPRING, RETURN RESORTE DE RETORNO	1				
20	6G1-15755-00	HANDLE, STARTER MANIJA DE ARRANQUE	1				
21	6G1-15779-00	COVER CUBIERTA	1				
22	97095-06020	BOLT PERNO	3				
23	92995-06600	WASHER ARANDELA	3				
24	66M-15758-00	GUIDE, ROPE GUIA DE CUERDA	1				
25	90119-06M59	BOLT, WITH WASHER TORNILLO CON ARANDELA	2				
26	97095-06090	BOLT PERNO	1				
27	92995-06100	WASHER, SPRING ARANDELA	1				

FIG. 10 STARTER

ARRANQUE



66M8200-G100

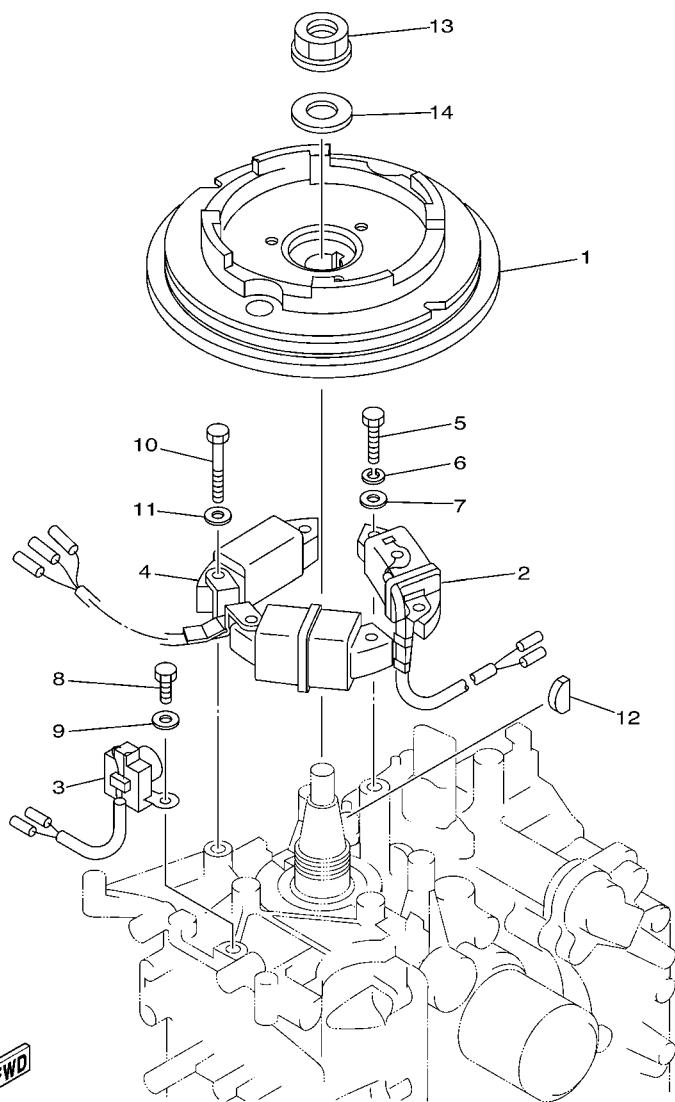
\*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

\*1: CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44373, LARGO DEL CORTE 1.8M

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
28	90201-06M05	WASHER, PLATE ARANDELA PLANA	2				
29	95380-06700	NUT TUERCA	1				
30	66M-15762-00	SEAL, RUBBER 2 SELLO DE GOMA 2	1				
31	66M-15774-00	STAY 4 SOPORTE 4	1				
32	90109-06M86	BOLT PERNO	1				
33	66M-84342-00	SEAT, EMBLEM ASIENTO EMBLEMA	1				
34	6AH-81995-40	LABEL, WARNING ETIQUETA DE PRECAUCION	1				
35	6AH-81995-50	LABEL, WARNING ETIQUETA DE PRECAUCION	1				
36	66M-14427-60	LABEL, INSTRUCTION ETIQUETA DE INSTRUCCION	1				
37	6AH-81994-40	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1				
38	6AH-81994-50	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1				
39	6G8-13437-65	MARK, CAUTION MARKER	1				

FIG. 11 GENERATOR

GENERADOR

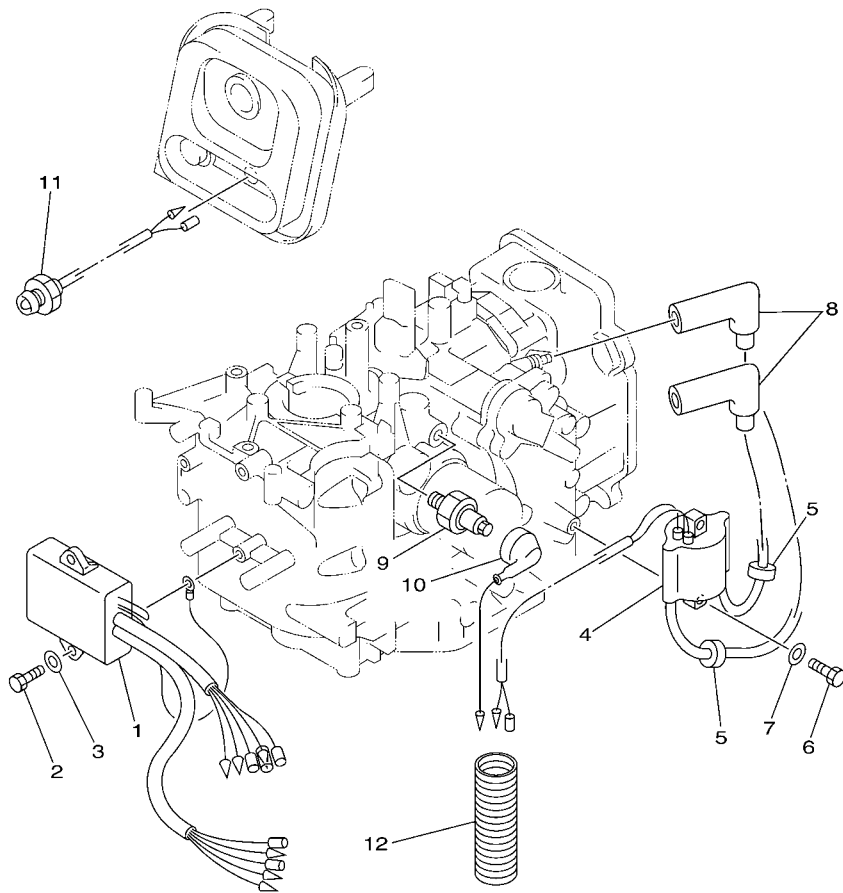


6D41200-C110

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-85550-00	ROTOR ASSY (WITHOUT RING GEAR) ROTOR COMPLETO	1				
2	66M-85520-00	COIL, CHARGE BOBINA DE CARGA	1				
3	66M-85580-00	COIL, PULSER BOBINA DE PULSACION	1				
4	66M-85533-00	COIL, LIGHTING BOBINA DE LUZ	1				6A 6A
5	97095-06025	BOLT PERNO	2				
6	92995-06100	WASHER, SPRING ARANDELA	2				
7	92995-06600	WASHER ARANDELA	2				
8	97095-06016	BOLT PERNO	2				
9	92995-06600	WASHER ARANDELA	2				
10	97095-06030	BOLT PERNO	4				
11	92995-06600	WASHER ARANDELA	4				
12	90280-05013	KEY, WOODRUFF CUNA WOODRUFF	1				
13	90179-16M05	NUT TUERCA	1				
14	90201-16M44	WASHER, PLATE ARANDELA PLANA	1				

FIG. 12 ELECTRICAL 1

EQUIPO ELECTRICO 1

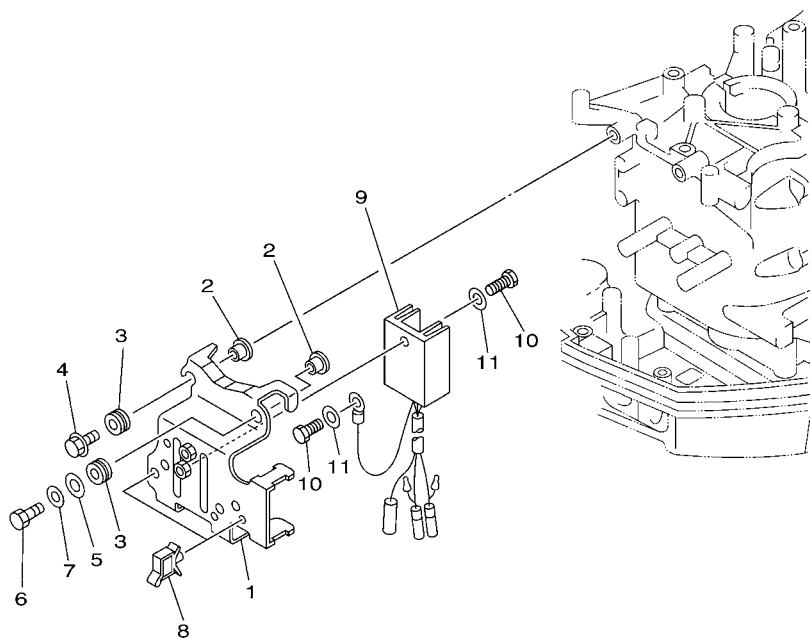


66M8200-G120

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
1	66M-85540-10	C.D.I. UNIT ASSY UNIDAD C.D.I. COMPLETA	1				
2	97095-06020	BOLT PERNO	2				
3	92995-06600	WASHER ARANDELA	2				
4	66M-85570-00	IGNITION COIL ASSY BOBINA DE IGNICION COMPLETO	1				
5	90480-25161	GROMMET TAPON	2				
6	97095-06020	BOLT PERNO	2				
7	92995-06600	WASHER ARANDELA	2				
8	6G8-82370-30	PLUG CAP ASSY TAPON DE BUJIA COMPLT	2				
9	62Y-82504-10	OIL PRESSURE SWITCH ASSY INTERRUPTOR PRESION DE ACEITE	1				
10	66M-82127-10	WIRE, LEAD 2 CABLE CONDUCTOR 2	1				
11	65W-85410-01	EMERGENCY SIGNAL LIGHT ASSY LUZ DE SENAL DE EMERGENCIA COM	1				
12	6H1-83557-00	TUBE ENCHUFE DE ACEITE	1				

FIG. 13 ELECTRICAL 2

EQUIPO ELECTRICO 2

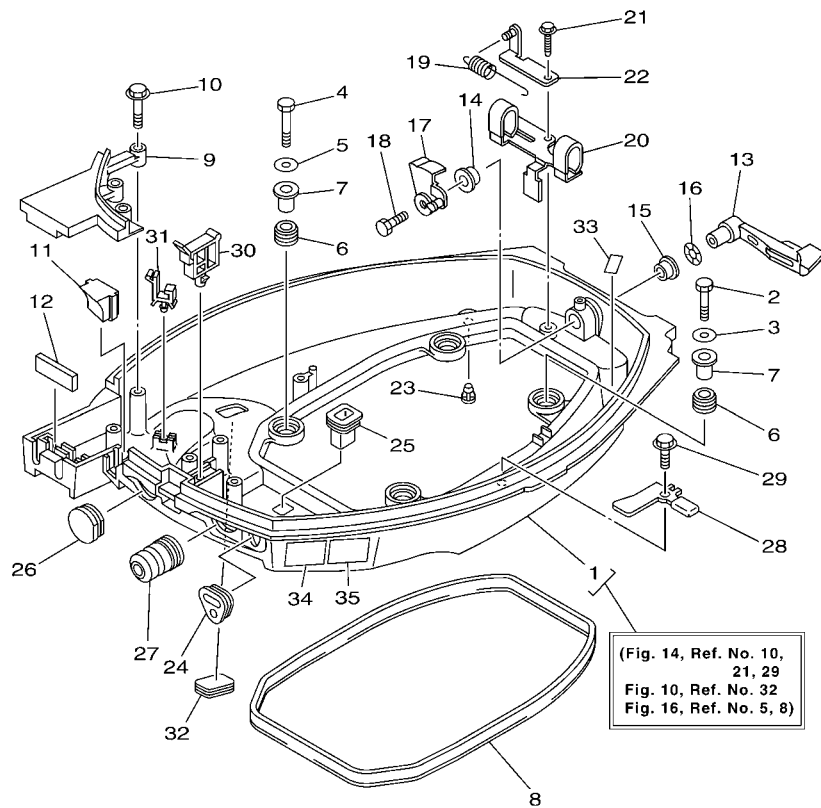


  
66M8200-G130

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
1	66M-85542-00	BRACKET SOPORTE	1				
2	90387-06M05	COLLAR ESPACIADOR	4				
3	90480-13M24	GROMMET TAPON	4				
4	95895-06020	BOLT, FLANGE TORNILLO DE REBORDE	3				
5	90201-06M05	WASHER, PLATE ARANDELA PLANA	1				
6	97095-06025	BOLT PERNO	1				
7	92995-06600	WASHER ARANDELA	1				
8	90464-09M13	CLAMP BRIDA	2				
9	6J8-81960-00	RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR	1				
10	97095-06016	BOLT PERNO	2				
11	92995-06600	WASHER ARANDELA	2				

FIG. 14 BOTTOM COWLING

CUBIERTA INFERIOR

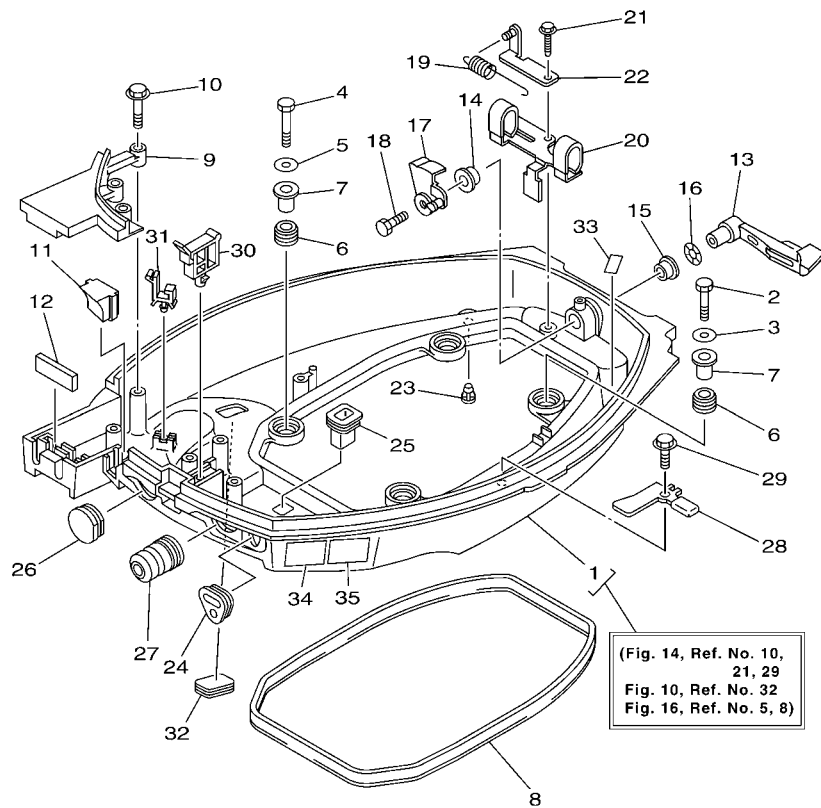


66M8200-G140

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-42710-05-4D	BOTTOM COWLING ASSY CUBIERTA INFERIOR COMPL.	1				WITH TAPPING BOLT WITH TAPPING BOLT
2	97095-06035	BOLT PERNO	2				
3	92995-06600	WASHER ARANDELA	2				
4	97095-06025	BOLT PERNO	2				
5	92995-06600	WASHER ARANDELA	2				
6	90480-15M31	GROMMET TAPON	4				
7	90387-06034	COLLAR ESPACIADOR	4				
8	66M-42716-00	RUBBER, SEAL 1 SELLO DE GOMA 1	1				
9	66M-42738-00-4D	PLATE, FITTING PLACA DE AJUSTE	1				
10	90109-06M82	BOLT PERNO	3				
11	66M-42725-00	GROMMET TAPON	1				
12	65W-42727-00	GROMMET TAPON	1				
13	6D4-42815-00-4D	LEVER, CLAMP PALANCA ABRAZADERA	1				
14	90386-12M37	BUSH BUJE	1				
15	90386-12MA2	BUSH BUJE	1				
16	90206-12052	WASHER, WAVE ARANDELA ONDULADA	1				
17	6D4-42816-00	LEVER, CLAMP PALANCA ABRAZADERA	1				
18	97095-06012	BOLT PERNO	1				
19	90506-18010	SPRING, TENSION RESORTE DE TENSION	1				
20	6D4-42766-00	BRACKET 2 SOPORTE 2	1				
21	90109-06M81	BOLT PERNO	1				
22	6D4-43144-00	HOOK, SPRING GANCHO	1				
23	6H3-44391-01	NIPPLE, HOSE NIPLE MANGUERA	1				
24	66M-26326-00	GROMMET TAPON PROTECTOR	1				
25	682-42727-00	GROMMET TAPON	1				
26	682-42724-00	GROMMET TAPON	1				
27	65W-42726-00	GROMMET TAPON	1				

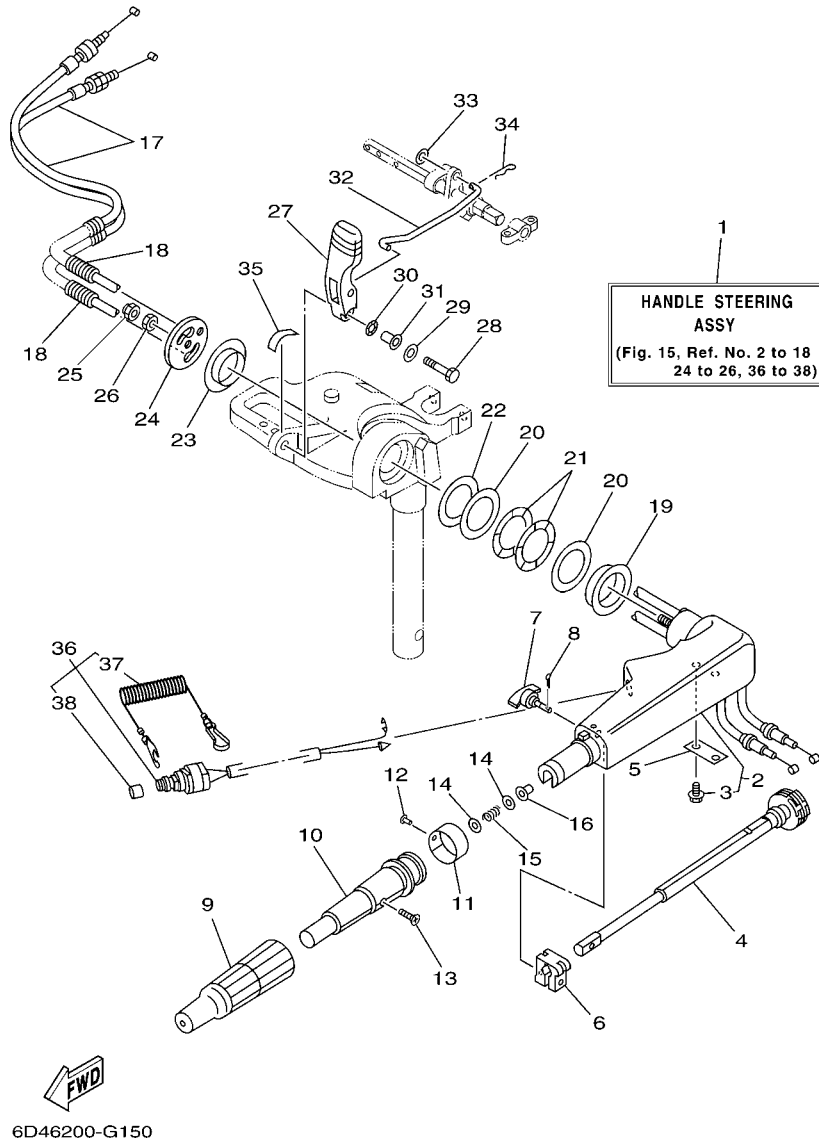
**FIG. 14 BOTTOM COWLING**

**CUBIERTA INFERIOR**



66M8200-G140

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
28	66M-42743-00	BRACKET SOPORTE	2				
29	90109-06M86	BOLT PERNO	2				
30	90465-25M57	CLAMP BRIDA	1				
31	90464-09M13	CLAMP BRIDA	1				
32	6H4-42726-00	GROMMET TAPON	1				
33	62Y-82377-00	LABEL ETIQUETA	1				
34	6AH-42794-40	LABEL, WARNING (GENERAL) ETIQUETA DE PRECAUCION	1				
35	6AH-42794-50	LABEL, WARNING (GENERAL) ETIQUETA DE PRECAUCION	1				
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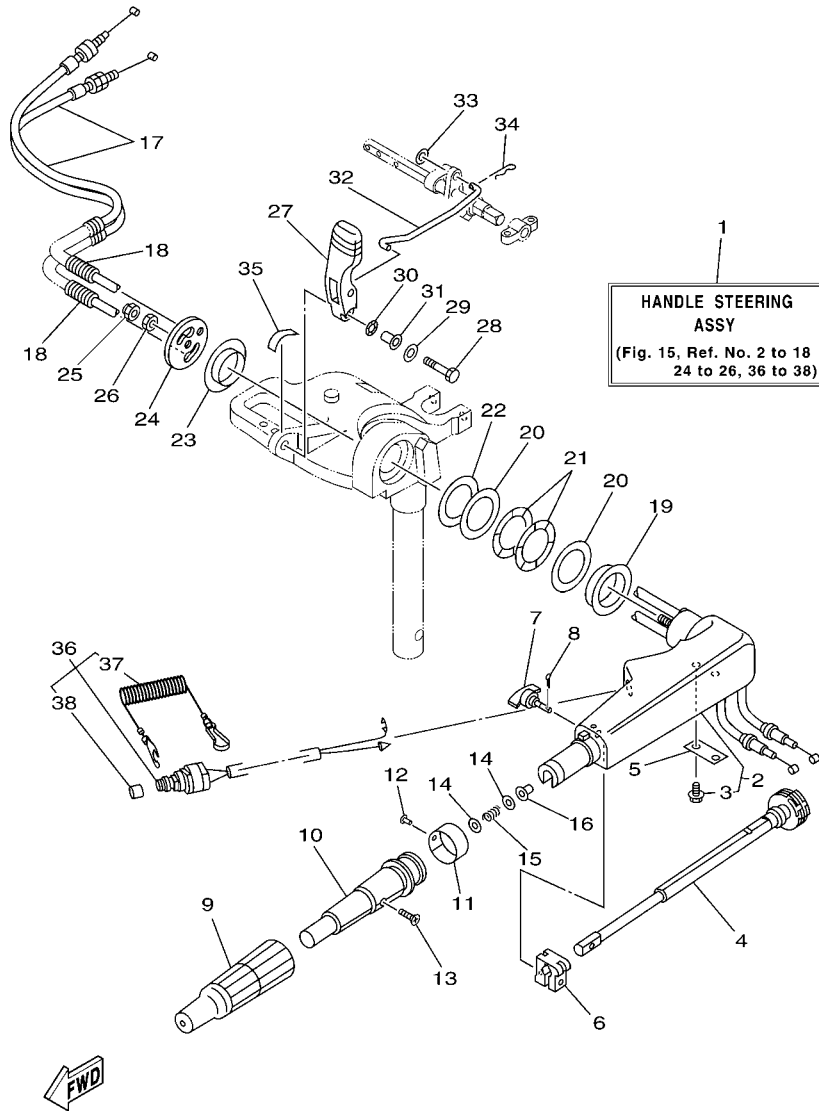


**FIG. 15 STEERING**

**DIRECCION**

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-W0084-00-4D	HANDLE STEERING ASSY CONJUNTO DE MANIJA	1				
2	65W-42101-01-4D	HANDLE, STEERING MANIJA DE DIRECCION	1				
3	90109-06M86	.BOLT .PERNO	2				
4	65W-42138-00	LEVER, THROTTLE PLANCA DE ACELERACION	1				
5	65W-42159-00	STAY SOPORTE	1				
6	6G1-42126-00	FRICION, STEERING HANDLE GRIP FRICCION DE MANGO DIRECCION	1				
7	65W-42125-00	BOLT, FRICTION ADJUSTING TORNILLO FRICCION ADJUSTA	1				
8	91490-16010	PIN, COTTER CHAVETA	1				
9	66M-42177-00	RUBBER, HANDLE HULE DE MANIJA	1				
10	66M-42119-00	GRIP, STEERING HANDLE MANGO, MANIJA DE DIRRECCION	1				
11	689-42137-20	INDICATOR, THROTTLE INDICADOR ACELERADOR	1				
12	90269-02M09	RIVET REMACHE	1				
13	90149-05M13	SCREW TORNILLO DE REGLAJE	1				
14	90201-10M02	WASHER, PLATE ARANDELA PLANA	2				
15	90501-23215	SPRING, COMPRESSION RESORTE DE COMPRESION	1				
16	90386-08032	BUSH BUJE	1				
17	66M-26311-00	CABLE, THROTTLE 1 CABLE DE ACELERADOR 1	2				
18	90446-10M87	HOSE (L75) TUBO (L75)	2				
19	90386-40MA0	BUSH BUJE	1				
20	90201-43M00	WASHER, PLATE ARANDELA PLANA	2				
21	90206-43M22	WASHER, WAVE ARANDELA ONDULADA	2				
22	90202-43M57	WASHER, PLATE ARANDELA DE PLANA	1				
23	90386-40M99	BUSH BUJE	1				
24	66M-42131-01	COVER, HANDLE STEERING CUBIERTA MANIJA DIRRECCION	1				
25	95780-10300	NUT, FLANGE TUERCA	1				
26	95380-10700	NUT TUERCA	1				
27	66M-44111-01	HANDLE, GEAR SHIFT MANIJA DE CAMBIO DE MARCHAS	1				





6D46200-G150

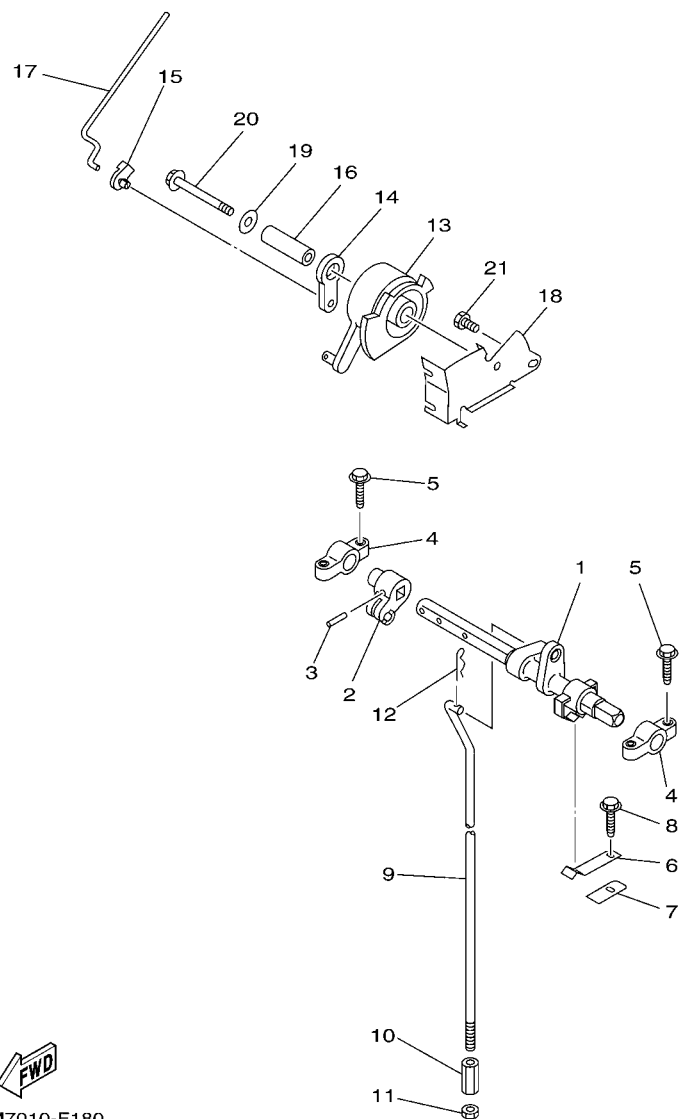
FIG. 15 STEERING

DIRECCION

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
28	97095-06030	BOLT PERNO	1				
29	92995-06600	WASHER ARANDELA	1				
30	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1				
31	90387-06M78	COLLAR ESPACIADOR	1				
32	66M-44124-00	LINK, SHIFT ROD ESLABON	1				
33	92990-06200	WASHER, PLAIN ARANDELA PLANA	1				
34	90468-18008	CLIP PRESILLA	1				
35	6E0-44191-11	INDICATOR, SHIFT INDICADOR DE CAMBIOS	1				
36	65W-82575-01	ENGINE STOP SWITCH ASSY INTERRUPTOR DE PARADA COMPL	1				
37	682-82556-00	.LANYARD, STOP SWITCH .RETENER	1				
38	689-8257Y-00	.CAP .CASQUILLO	1				

FIG. 16 CONTROL

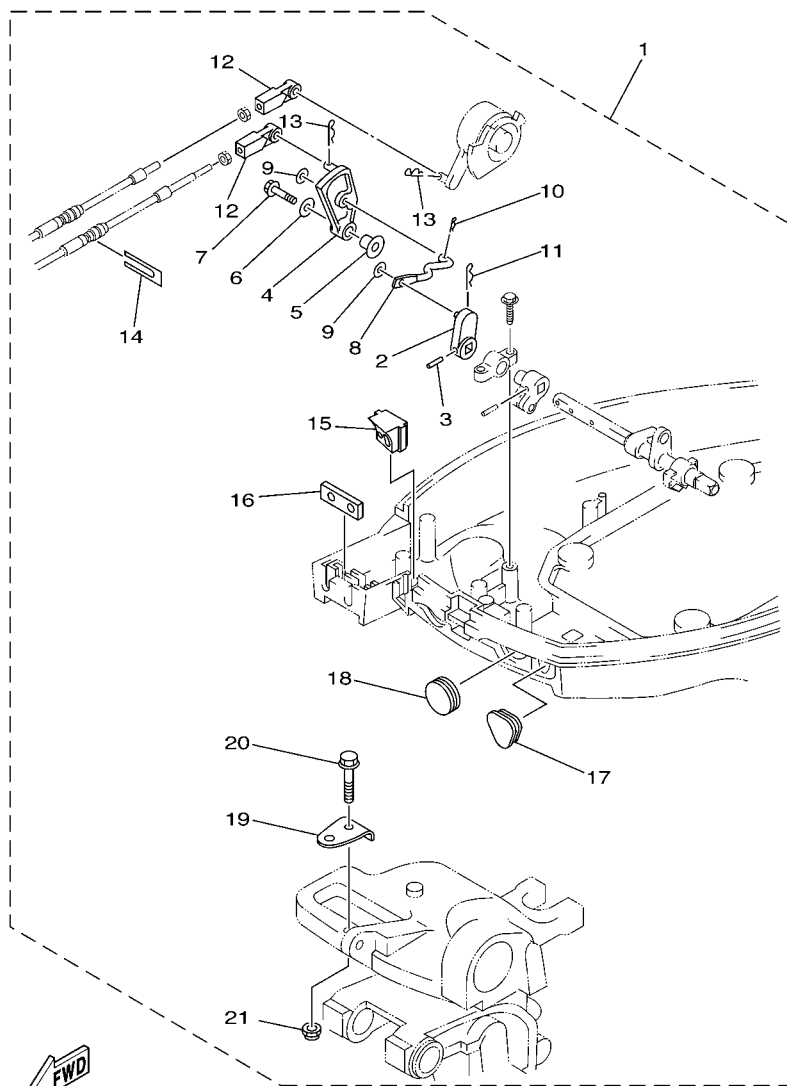
CONTROL



66M7010-F180

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
1	65W-44121-00	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1				
2	66M-44122-00	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1				
3	90254-03M05	PIN, SPRING PASADOR DE TIPO A RESORTE	1				
4	6F5-41662-00	BRACKET 2 SOPORTE 2	2				
5	90109-06M81	BOLT PERNO	4				
6	65W-44116-00	SPRING RESORTE	1				
7	66R-44114-00	STOPPER RETEN	1				
8	90109-06M86	BOLT PERNO	1				
9	66M-44143-00	ROD, SHIFT VARILLA DE CAMBIO	1				S(17.3") S(17.3")
10	90170-06015	NUT TUERCA	1				
11	95380-06700	NUT TUERCA	1				
12	90468-18008	CLIP PRESILLA	1				
13	65W-41638-00	PULLEY POLEA	1				
14	65W-41283-00	LEVER, FREE ACCEL. PALANCA	1				
15	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	1				
16	90387-06064	COLLAR ESPACIADOR	1				
17	66M-41211-00	LINK, ACCEL. ESLABON, ACELERADOR	1				
18	65W-14497-01	STAY, THROTTLE WIRE SOPORTE VALVULA DE OBTURACION	1				
19	90201-06M31	WASHER, PLATE ARANDELA PLANA	1				
20	97595-06555	BOLT, WITH WASHER PERNO CON ARANDELA	1				
21	97095-06010	BOLT PERNO	1				

FIG. 17 REMO CON ATTACHMENT CONJUNTO ADITAMENTO

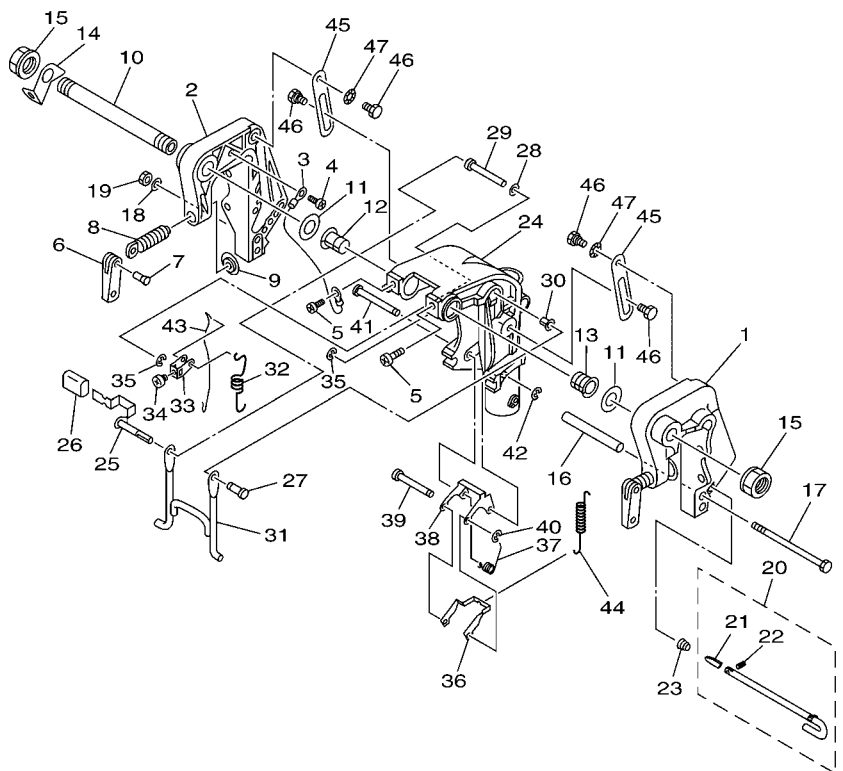


66M0010-9190

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-48501-00	REMOTE CONT. ATTACHMENT ASSY. CONJUNTO ADITAMENTO	1				AP AP
2	65W-44142-00	.JOINT .CONECTOR	1				
3	90254-03M05	.PIN, SPRING .PASADOR DE TIPO A RESORTE	1				
4	65W-44125-00	.LEVER, SHIFT ROD .PALANCA VARILLA CAMBIOS	1				
5	90387-06M29	.COLLAR .ESPACIADOR	1				
6	90201-06M31	.WASHER, PLATE .ARANDELA PLANA	1				
7	97595-06525	.BOLT, WITH WASHER .PERNO CON ARANDELA	1				
8	66M-44192-00	.JOINT, ROD 1 .VARILLA DE CONECTOR 1	1				
9	90201-05M06	.WASHER, PLATE .ARANDELA PLANA	2				
10	90468-10005	.CLIP .PRESILLA	1				
11	90468-18008	.CLIP .PRESILLA	1				
12	663-48344-00	.CABLE END, REMOTE CONTROL .BASE CONTROL	2				
13	90468-18008	.CLIP .PRESILLA	2				
14	6H3-48538-00	.CLAMP, CABLE 1 .GRAMPA DE CABLE	1				
15	66M-42725-20	.GROMMET .TAPON	1				
16	62Y-42727-00	.GROMMET .TAPON	1				
17	65W-26326-10	.GROMMET .TAPON PROTECTOR	1				
18	65W-42726-10	.GROMMET .TAPON	1				
19	63V-48511-01	.HOOK, STEERING .GANCHO DIRECCION	1				
20	97575-08535	.BOLT, WITH WASHER .PERNO CON ARANDELA	1				
21	90185-08057	.NUT, SELF-LOCKING .TUERCA AUTOBLOCANTE	1				

FIG. 18 BRACKET 1

SOPORTE 1

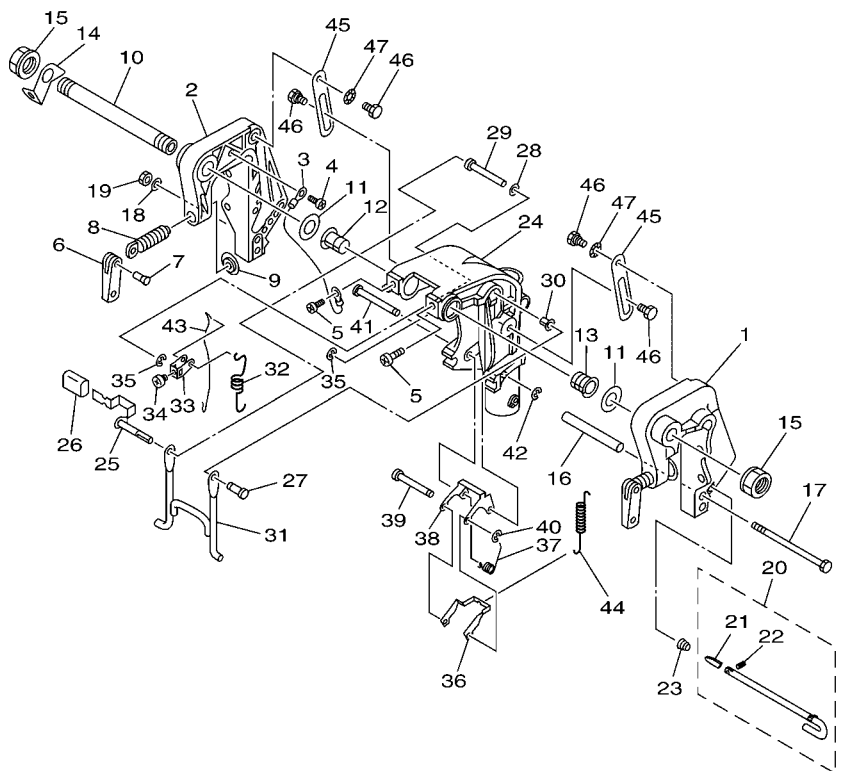


  
66M3300-C190

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
1	63V-43111-07-4D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1				
2	63V-43112-08-4D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1				
3	66M-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1				
4	97885-06008	SCREW, PAN HEAD TORNILLO A MUESCA	1				
5	97885-08010	SCREW, PAN HEAD TORNILLO A MUESCA	2				
6	6E0-43118-01	HANDLE, TRANSOM CLAMP MANIJA DE LA ABRAZADERA DEL ES	2				
7	90243-04M01	PIN PASADOR	2				
8	6E7-43116-00	SCREW, TRANSOM CLAMP TORNILLO DE ABRAZADERA	2				
9	648-43114-01	PAD, TRANSOM CLAMP ARANDELA DE ABRAZADERA	2				
10	63W-43131-10	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1				FOR RIDE GUIDE FOR RIDE GUIDE
11	90202-22M54	WASHER, PLATE ARANDELA DE PLANA	2				
12	90386-22M94	BUSH BUJE	1				
13	90386-22M94	BUSH BUJE	1				
14	66R-43113-00	PLATE, CLAMP BRACKET PLACA ABRAZADERA SOPORTE	1				
15	90185-22043	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2				
16	90387-06M13	COLLAR ESPACIADOR	1				
17	90101-06M29	BOLT TORNILLO	1				
18	92995-06600	WASHER ARANDELA	1				
19	95380-06700	NUT TUERCA	1				
20	66M-43160-01	TILT ROD ASSY VARILLA DE BASCULACION COMPL.	1				
21	689-43165-00	.PLATE, TILT LOCK .PLACA DE TOPE, VARILLA SEGURID	1				
22	91690-30008	.PIN, SPRING .PASADOR DE RESORTE	1				
23	90502-10M07	SPRING, CONICAL RESORTE CONICO	1				
24	63V-43311-03-4D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1				S(17.3") S(17.3")
25	66M-43630-01	TILT LEVER ASSY PLANCA DE INCLINACION COMPL	1				
26	682-43318-01	COVER CUBIERTA	1				
27	63V-43191-00	SHAFT, STOPPER EJE DE TOPE	1				

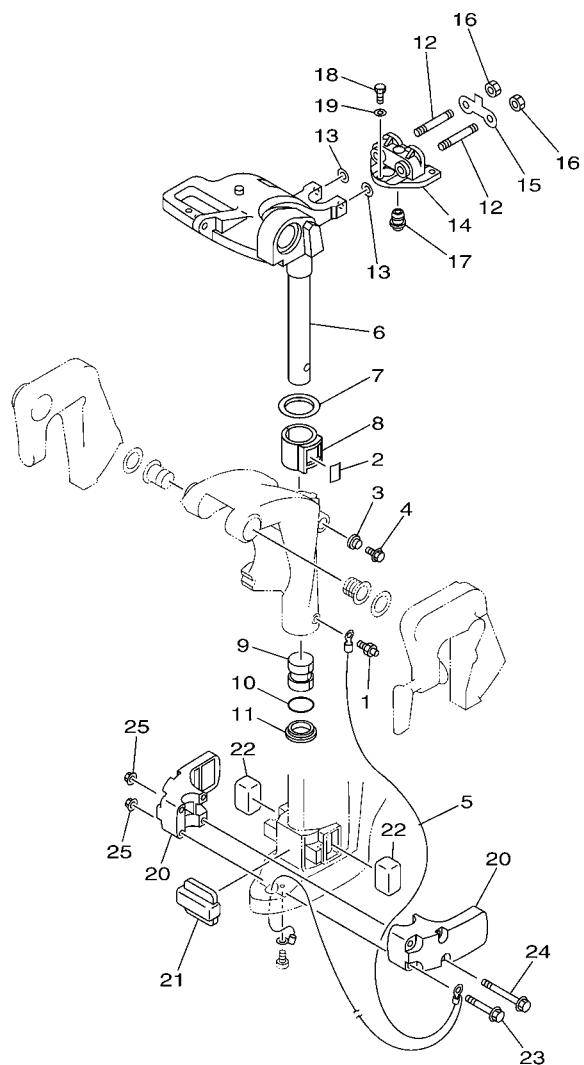
FIG. 18 BRACKET 1

SOPORTE 1



  
66M3300-C190

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
28	90202-07M60	WASHER, PLATE ARANDELA DE PLANA	1				
29	90387-07M07	COLLAR ESPACIADOR	1				
30	90386-07M95	BUSH BUJE	1				
31	66M-43350-01	RECEIVER ASSY RECIBIDOR COMPL	1				
32	90507-20M00	SPRING, TENSION RESORTE DE TENSION	1				
33	63V-43641-01	LEVER, TILT PALANCA DE INCLINACION	1				
34	90157-05014	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1				
35	99080-05600	CIRCLIP PRESILLA REDONDA	2				
36	63V-43614-10	PLATE, TILT LOCK PLACA DE SEGURO DE INCLINACION	1				
37	90508-18M41	SPRING, TORSION RESORTE DE TORSION	1				
38	66R-43615-00	PLATE, TILT LOCK PLACA DE SEGURO DE INCLINACION	1				
39	66R-43611-00	SHAFT, TILT LOCK EJE SEGURO INCLINACION	1				
40	93430-04M03	CIRCLIP SEGURO	1				
41	63V-43659-00	SHAFT, REVERSE LOCK EJE SEGURO DE REVERSA	1				
42	99080-05600	CIRCLIP PRESILLA REDONDA	1				
43	66R-43617-00	ROD, TILT LOCK VARILLA SEGURO DE INCLINACION	1				
44	63V-43656-00	SPRING, REVERSE LOCK 1 RESORTE	1				
45	63V-43181-00	LEVER, TILT STOP PALANCA TOPE INCLINACION	2				
46	90109-06M84	BOLT PERNO	4				
47	90206-10M24	WASHER, WAVE ARANDELA ONDULADA	2				



  
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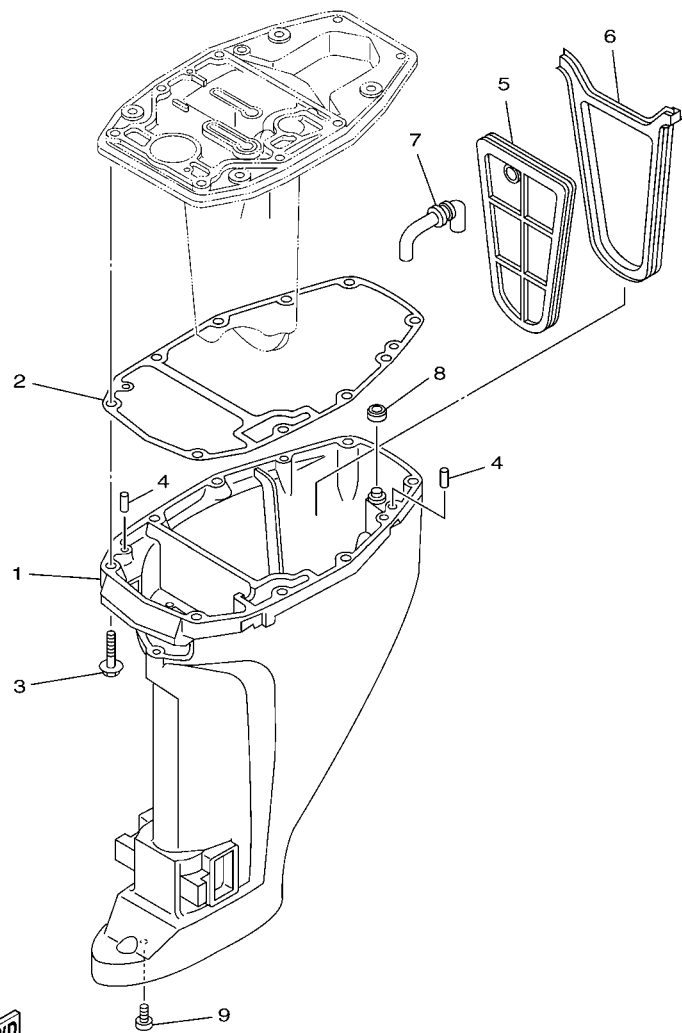
FIG. 19 BRACKET 2

SOPORTE 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1				
2	63V-42528-00	PLATE, FRICTION PIEZA DE FRICCION	1				
3	689-43373-01	SEAL, DAMPER SELLO DE GOMA	1				
4	90105-06M07	BOLT, FLANGE TORNILLO	1				
5	66M-82127-00	WIRE, LEAD 2 CABLE CONDUCTOR 2	1				
6	66M-42511-01-4D	BRACKET, STEERING SOPORTE DE DIRECCION	1				S(17.3") S(17.3")
7	90209-40008	WASHER ARANDELA DE SEPARACION	1				
8	65F-42537-00	BUSHING, PIVOT SHAFT BUJE DEL PIVOTE DE LA FLECHA	1				
9	90386-30048	BUSH BUJE	1				
10	93210-29M94	O-RING ANILLO O	1				
11	90386-30M60	BUSH BUJE	1				
12	90116-08M54	BOLT, STUD ESPARRAGO	2				
13	90201-08M06	WASHER, PLATE ARANDELA PLANA	2				
14	66M-44514-00-4D	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	1				
15	66M-44526-00	PLATE PLACA 1	1				
16	95380-08600	NUT TUERCA	2				
17	66M-44366-00	DAMPER, WATER SEAL GOMA DEL SELLO DE AGUA	1				
18	97075-06025	BOLT PERNO	3				
19	92995-06600	WASHER ARANDELA	3				
20	66M-44551-00-4D	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	2				
21	66M-44557-00	MOUNT DAMPER, LOWER FRONT AMORTIGUADOR DE HULE FRENTE IN	1				
22	682-44555-30	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2				
23	90119-08M45	BOLT, WITH WASHER TORNILLO CON ARANDELA	2				
24	90119-08M46	BOLT, WITH WASHER TORNILLO CON ARANDELA	2				
25	90179-08M34	NUT TUERCA	4				

FIG. 20 UPPER CASING

FUNDA SUPERIOR



66M8200-G200

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66M8			REMARKS OBSERVACIONES
1	66M-45111-00-4D	CASING, UPPER CAJA SUPERIOR	1			S(17.3") S(17.3")
2	66M-45113-00	GASKET, UPPER CASING EMPAQUE	1			
3	97575-08545	BOLT, WITH WASHER PERNO CON ARANDELA	6			
4	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2			
5	66M-45126-00	PLATE, SEAL DAMPER PLACA DE SELLO DE HULE	1			
6	66M-45115-00	GASKET, UPPER CASING JUNTA FUNDA SUPERIOR	1			
7	66M-45136-00	PIPE TUBO	1			
8	66M-45128-00	SEAL 2 SELLO DE GOMA 2	1			
9	90157-06M06	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1			

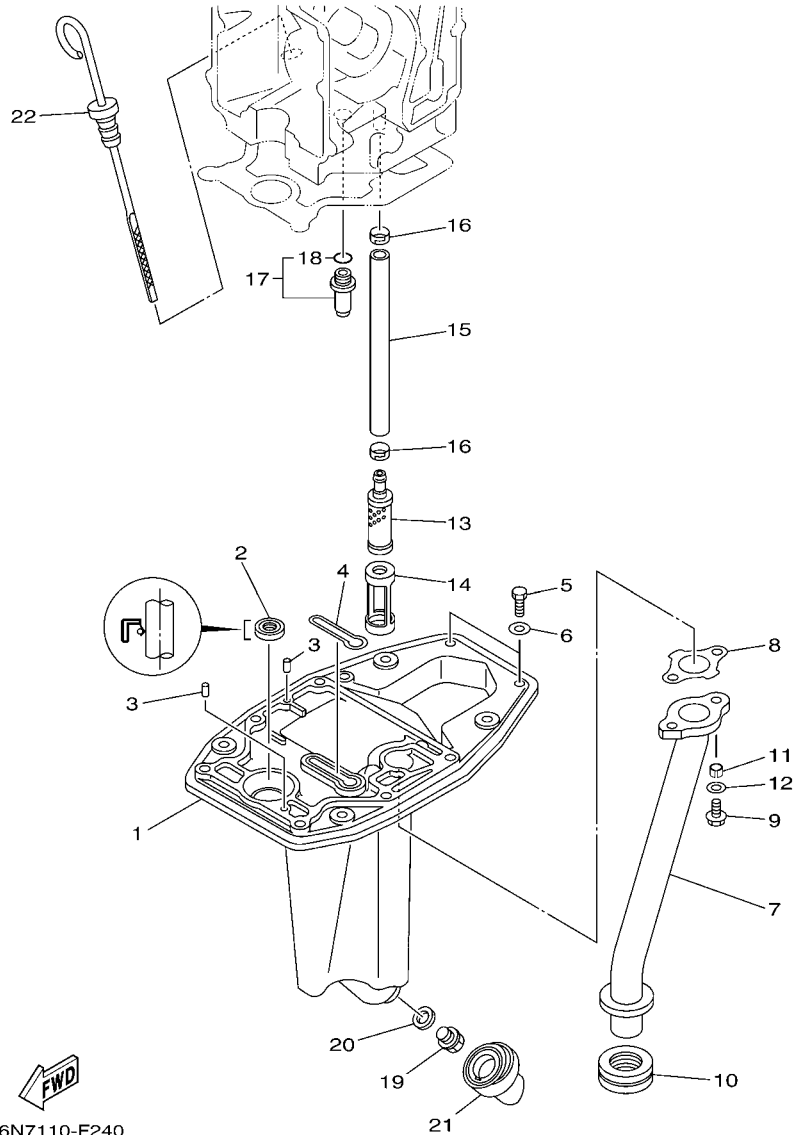
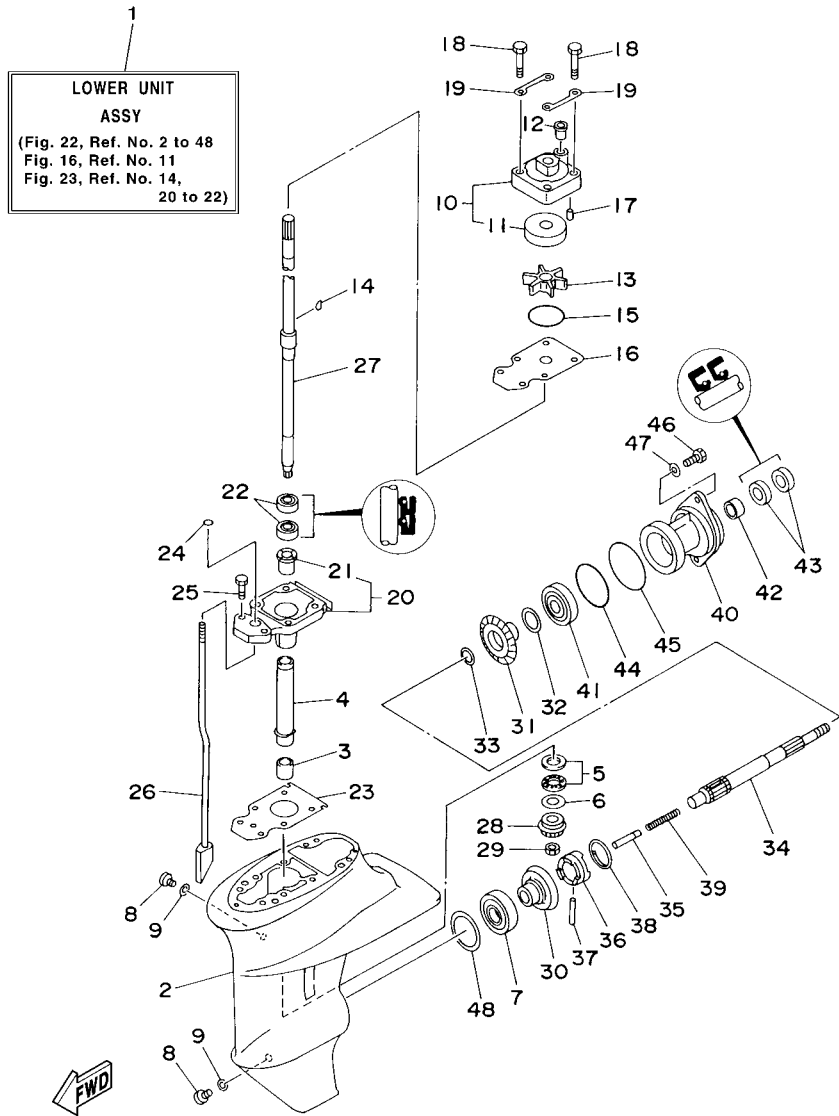


FIG. 21 OIL PAN

OIL PAN

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-41137-00-5B	GUIDE, EXHAUST GUIA DE ESCAPE	1				
2	93101-12M63	OIL SEAL SELLO ACEITE	1				
3	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2				
4	66M-11355-00	SEAL, CYLINDER 1 RETEN ACEITE CILINDRO 1	1				
5	97095-06020	BOLT PERNO	2				
6	92995-06600	WASHER ARANDELA	2				
7	6D4-41131-00-94	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1				
8	66M-41133-01	GASKET, EXHAUST MANIFOLD 1 EMPAQUE ESCAPE MULTIPLE	1				
9	90119-06090	BOLT, WITH WASHER TORNILLO CON ARANDELA	2				
10	6D4-41138-00	SEAL, EXT. 1 SELLO ESCAPE 1	1				
11	90387-05008	COLLAR ESPACIADOR	2				
12	90201-06015	WASHER, PLATE ARANDELA PLANA	2				
13	66M-13421-00	STRAINER 2 FILTRO 2	1				
14	66M-13417-00	COVER, STRAINER TAPA DE FILTRO	1				
15	66M-13416-00	PIPE, OIL 1 TUBO DE ACEITE 1	1				
16	66M-24351-00	BAND 1 ABRAZADERA 1	2				
17	6G8-11575-00	RELIEF VALVE ASSY CONEXION, VARILLA EJE	1				
18	93210-12M62	O-RING ANILLO O	1				
19	90340-14M06	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1				
20	90430-14M09	GASKET JUNTA	1				
21	66M-15316-00	DAMPÉR, ENGINE MOUNT 1 AMORT. MONTANTE MOTOR 1	1				
22	66M-15362-00	PLUG, OIL LEVEL TAPON DEL NIVEL DE ACEITE	1				





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FIG. 22 LOWER CASING & DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66MB			REMARKS OBSERVACIONES
1	66M-45300-02-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1			S(17.3") S(17.3")
2	66M-45311-01-4D	CASING, LOWER FUNDA INFERIOR	1			S(17.3") S(17.3")
3	93315-314V8	BEARING COJINETE DE RODILLOS	1			
4	63V-45536-00	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1			
5	93341-41414	BEARING COJINETES CON RODAMIENTOS	1			
6	6E8-45587-10	SHIM (T:1.13MM) LAINA (T:1.13MM)	1			UR UR
	6E8-45587-30	SHIM (T:1.20MM) LAINA (T:1.20MM)	1			UR UR
7	93332-00005	BEARING COJINETE	1			
8	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	2			
9	90430-08020	GASKET JUNTA	2			
10	63V-44301-00	WATER PUMP HOUSING COMP. CAJA DE BOMBE DE AGUA COMPL.	1			
11	63V-44322-00	.INSERT, CARTRIDGE .CARTUCHO	1			
12	647-44366-00	DAMPER, WATER SEAL GOMA DEL SELLO DE AGUA	1			
13	63V-44352-01	IMPELLER IMPULSOR	1			
14	664-44338-00	KEY, WOODRUFF CUNA WOODRUFF	1			
15	93210-44398	O-RING ANILLO O	1			
16	63V-44323-00	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1			
17	93604-12M07	PIN, DOWEL PASADOR DE CLAVIJA	2			
18	97080-08045	BOLT PERNO	4			
19	63V-44328-00	PLATE PLACA	2			
20	63V-45331-00-5B	HOUSING, BEARING CAJA DE COJINETE	1			
21	626-45316-09	.BUSHING, DRIVE SHAFT .BUJE, EJE DE MANDO	1			
22	93101-20001	OIL SEAL SELLO ACEITE	2			
23	63V-45315-A0	PACKING, LOWER CASING EMPAQUE	1			
24	93210-06ME6	O-RING ANILLO O	1			
25	97080-08025	BOLT PERNO	2			
26	63V-44150-00	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1			S(17.3") S(17.3")

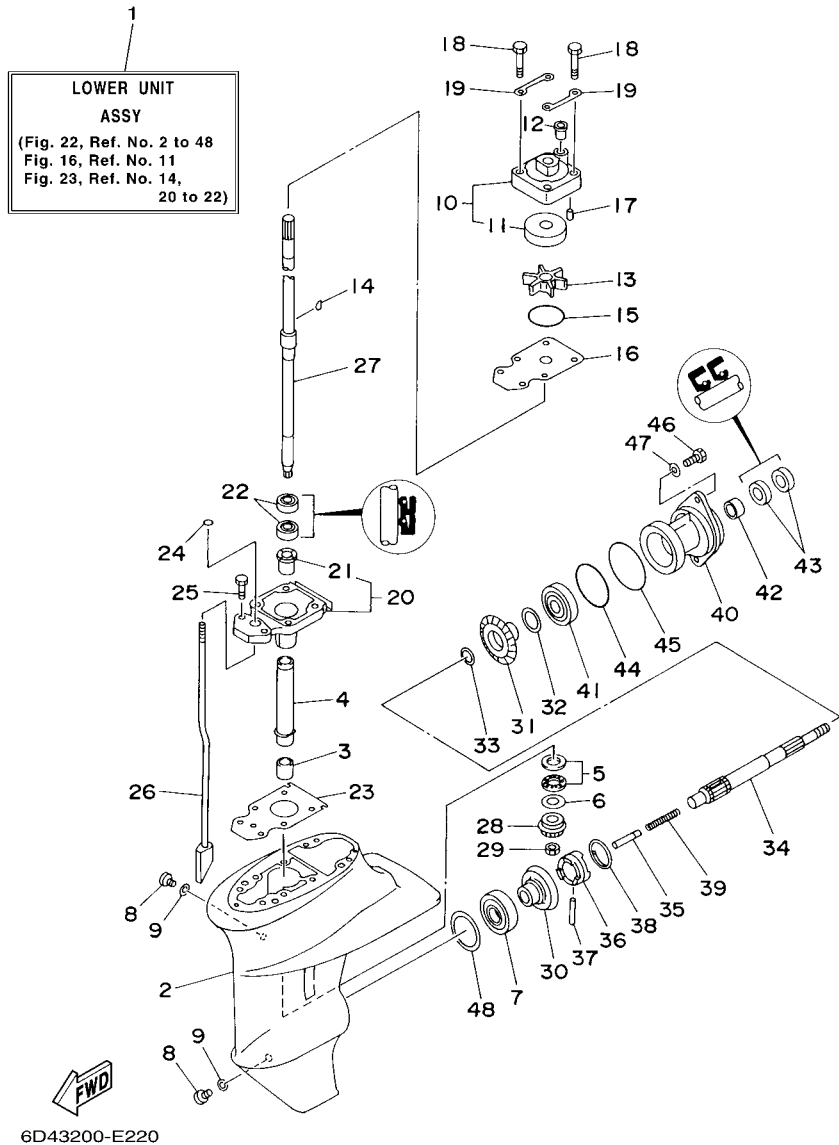
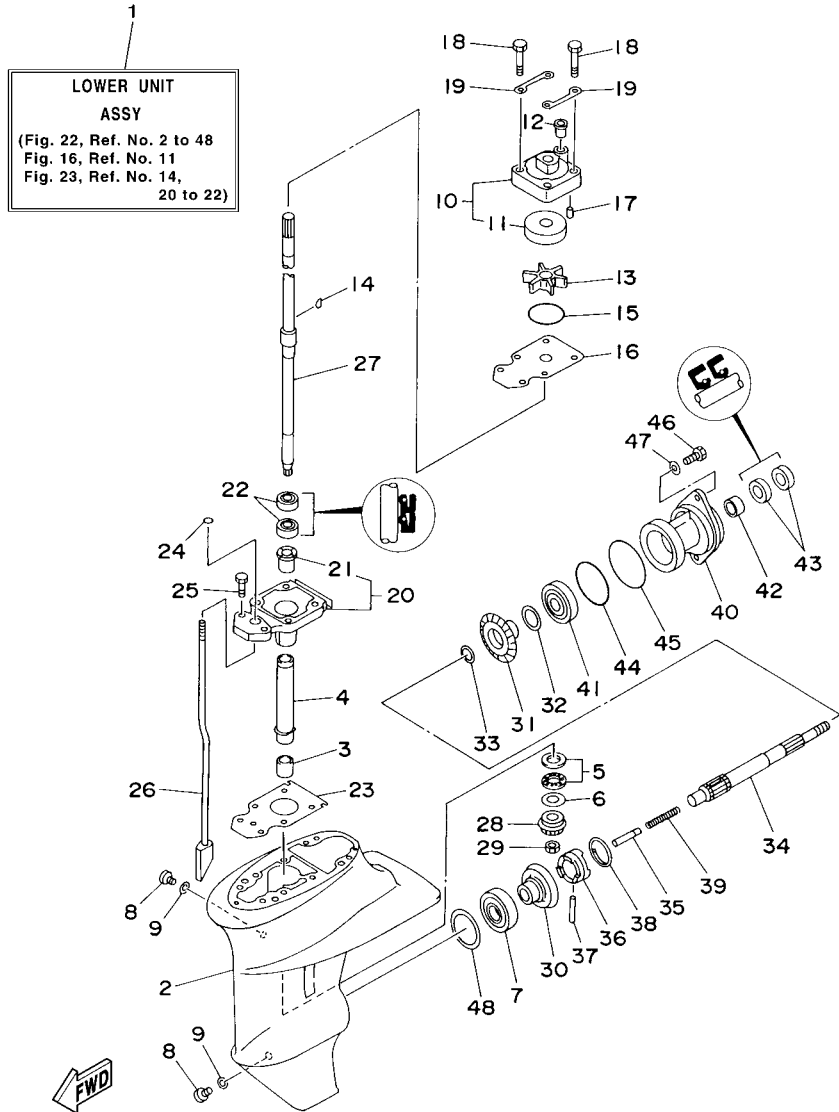


FIG. 22 LOWER CASING & DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66MB			REMARKS OBSERVACIONES
27	63V-45510-01	DRIVE SHAFT ASSY EJE DE MANDO COMPL.	1			S(17.3") S(17.3")
28	63V-45551-00	PINION (13T) PINON (13T)	1			
29	90179-08M06	NUT TUERCA	1			
30	6E7-45560-01	GEAR 1 (27T) ENGRANAJE 1 (27T)	1			
31	6E7-45571-00	GEAR 2 (27T) ENGRANAJE 2 (27T)	1			
32	626-45577-00	SHIM (T:0.10MM) LAINA (T:0.10MM)	1			UR
	626-45577-10	SHIM (T:0.20MM) LAINA (T:0.20MM)	1			UR
	626-45577-20	SHIM (T:0.30MM) LAINA (T:0.30MM)	1			UR
	626-45577-30	SHIM (T:0.40MM) LAINA (T:0.40MM)	1			UR
	626-45577-40	SHIM (T:0.50MM) LAINA (T:0.50MM)	1			UR
33	90201-17682	WASHER, PLATE ARANDELA PLANA	1			
34	683-45611-00	SHAFT, PROPELLER EJE PROPUSOR	1			
35	650-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	1			
36	682-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA	1			
37	90250-05010	PIN, STRAIGHT PASADOR CILINDRICO	1			
38	648-45633-00	RING, CROSS PIN ANILLO DE PASADOR	1			
39	90501-14M06	SPRING, COMPRESSION RESORTE DE COMPRESION	1			
40	683-45361-02-4D	CAP, LOWER CASING FUNDA INFERIOR	1			
41	93306-00501	BEARING COJINETE	1			
42	93315-317U2	BEARING COJINETE DE RODILLOS	1			
43	93101-17054	OIL SEAL SELLO ACEITE	2			
44	93210-57M09	O-RING ANILLO O	1			
45	93210-56M80	O-RING ANILLO O	1			
46	97095-06020	BOLT PERNO	2			
47	92995-06600	WASHER ARANDELA	2			
48	664-45567-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1			UR
	664-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1			UR



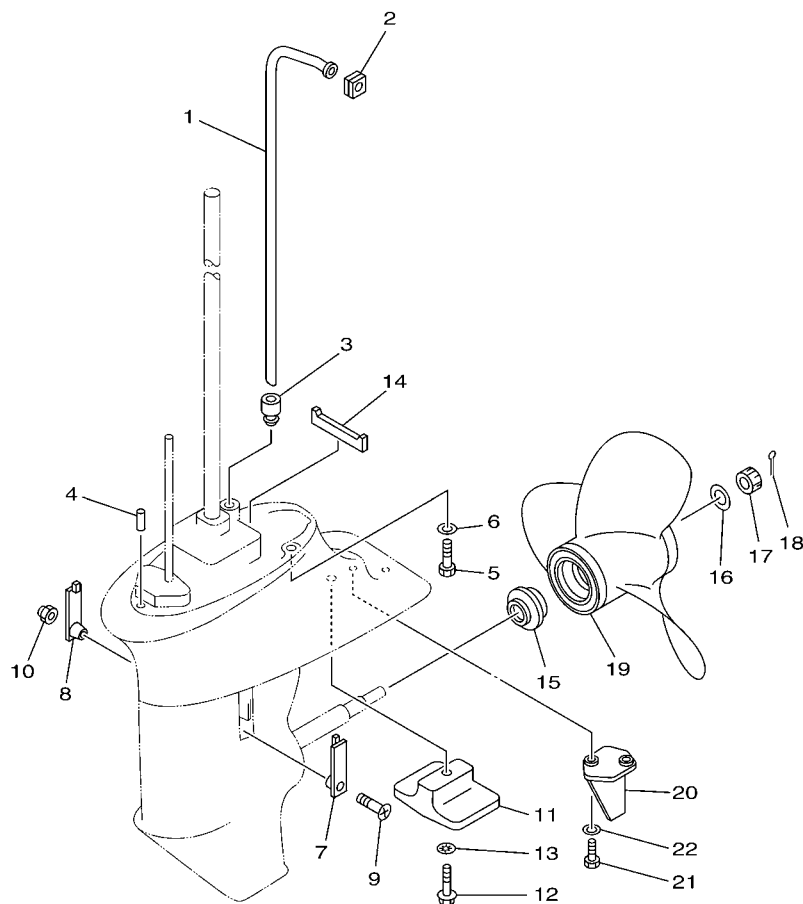
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FIG. 22 LOWER CASING & DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB			REMARKS OBSERVACIONES
48	664-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1			UR UR
	664-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1			UR UR
	664-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1			UR UR
	664-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1			UR UR
	664-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1			UR UR
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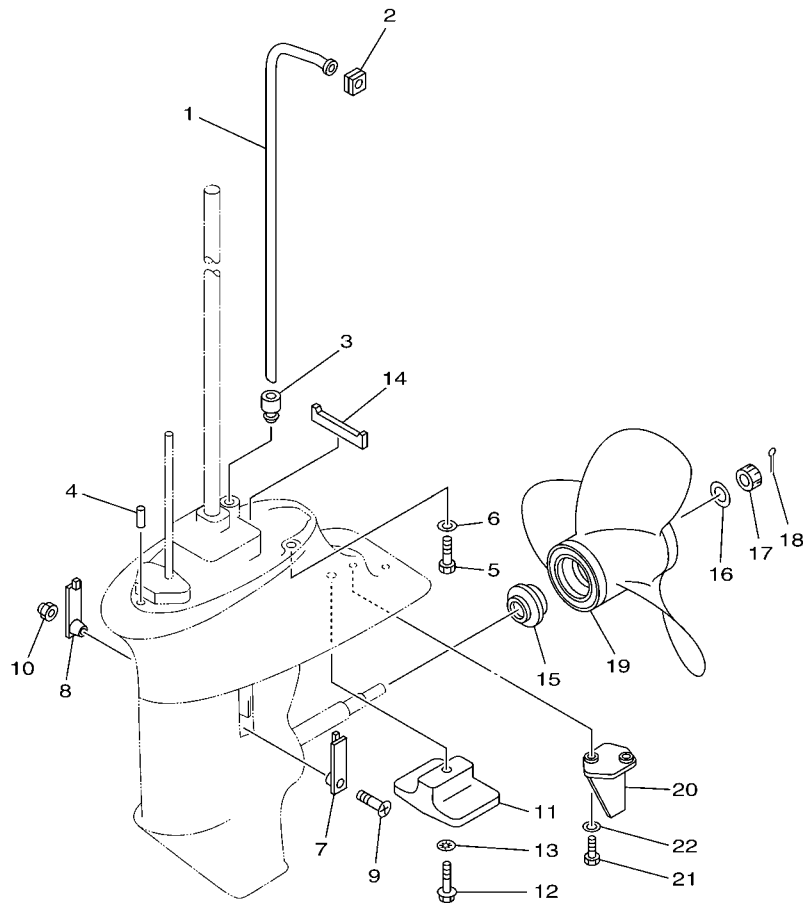
FIG. 23 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2



  
66M8200-G230

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
1	66M-44361-00	TUBE, WATER TUBO DE AGUA	1				S(17.3") S(17.3")
2	63V-44365-10	DAMPER, WATER SEAL HULE DE SELLO DE AGUA	1				
3	63V-44368-00	RUBBER, WATER SEAL 4 CAUCHO AGUA SERTISSURE 4	1				
4	93604-12M07	PIN, DOWEL PASADOR DE CLAVIJA	2				
5	97075-08030	BOLT PERNO	4				
6	92995-08600	WASHER ARANDELA	4				
7	6G1-45214-00	COVER, WATER INLET 1 CUBIERTA ENTRADA AGUA 1	1				
8	63V-45215-00	COVER, WATER INLET 2 CUBIERTA ENTRADA AGUA 2	1				
9	90152-05M04	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1				
10	90185-05002	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1				
11	61N-45251-01	ANODE CATODE	1				
12	95895-06030	BOLT, FLANGE TORNILLO DE REBORDE	1				
13	92990-06300	WASHER, INTERNAL TOOTH ARANDELA PLANA	1				
14	63V-45375-00	DAMPER, SEAL GOMA DE SELLO	1				
15	6E7-45987-01	SPACER ESPACIADOR	1				
16	90201-10M01	WASHER, PLATE ARANDELA PLANA	1				
17	90171-10M01	NUT, CASTLE TUERCA ENTALLADA	1				
18	91490-30020	PIN, COTTER CHAVETA	1				
19	2506120	PROPELLER SOLAS (YA-3X9,25"X7") HELICE SOLAS (YA-3X9,25"X7")	1				UR UR
	2506130	PROPELLER SOLAS (YA-3X9,25"X8") HELICE SOLAS (YA-3X9,25"X8")	1				UR UR
	62506140	PROPELLER SOLAS (YA-3X9,25"X9") HELICE SOLAS (YA-3X9,25"X9")	1				UR UR
	2506150	PROPELLER SOLAS (YA-3X9,25"X10") HELICE SOLAS (YA-3X9,25"X10")	1				UR UR
	2506160	PROPELLER SOLAS (YA-3X9,25"X11") HELICE SOLAS (YA-3X9,25"X11")	1				UR UR
			1				UR UR
			1				UR UR
20	66M-45371-00	TAB-TRIM QUILLA ESTABILIZADOR	1				S(17.3") S(17.3")
21	97095-06016	BOLT PERNO	2				S(17.3") S(17.3")



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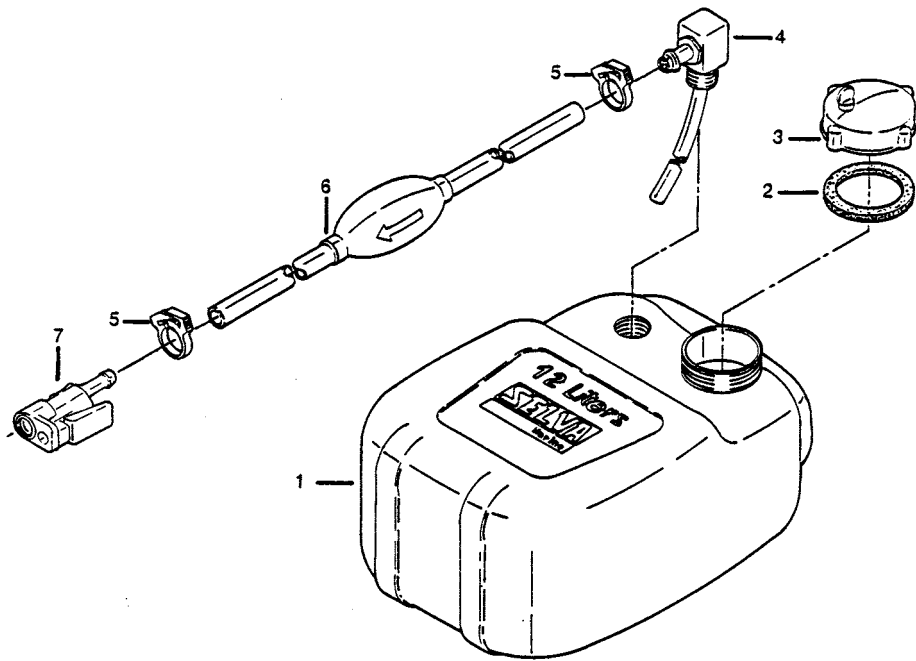
FIG. 23 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

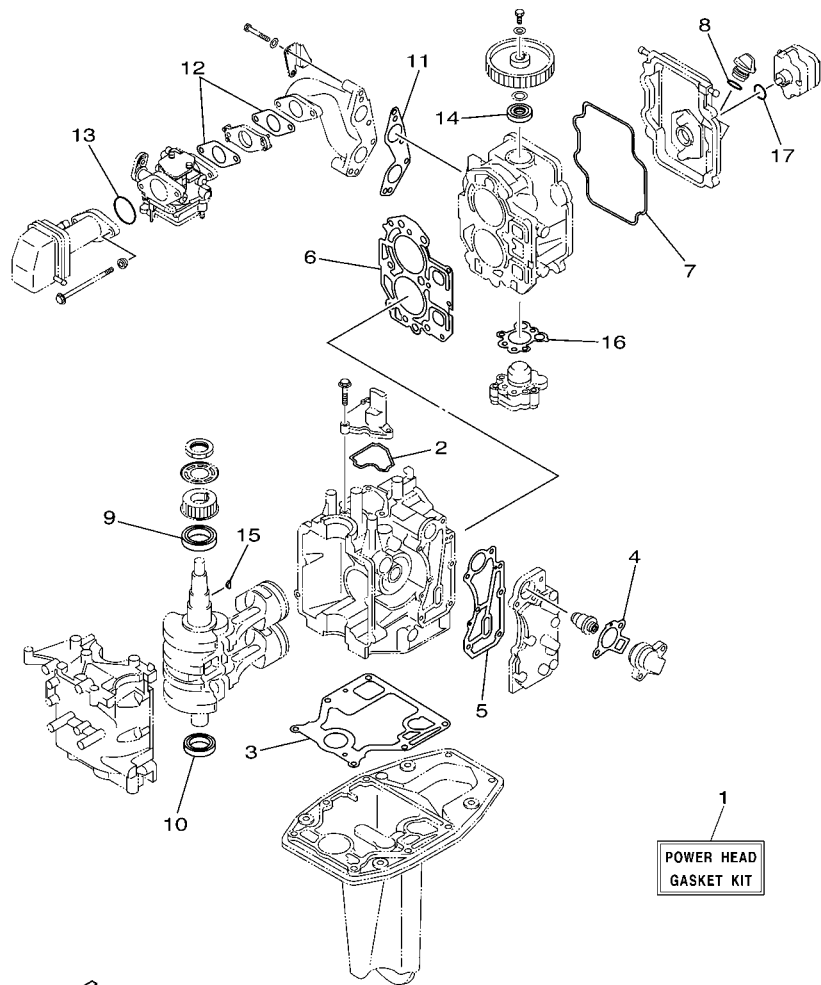
REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	66M8				REMARKS OBSERVACIONES
22	92995-06600	WASHER ARANDELA	2				S(17.3") S(17.3")
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FIG. 26 FUEL TANK 12 L

RESEVOIR A ESSENCE 12 L

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Σ	ω				REMARKS REMARQUES
1	8085070	COMPLETE FUEL TANK 12 L RESEVOIR A ESSENCE (ENS.) 12 L	1	1				
2	3540275	GASKET JOINT	1	1				
3	1598845	FUEL TANK PLUG (POS. NO 2+3) BOUCHON (ENS.) (POS. 2+3)	1	1				
4	8055075	COMPLETE FUEL SUCTION DURITE DE SUCCION	1	1				
5	8055101	CLAMP COLLIER	1	1				
6	8050270	FUEL HOSE DURITE A ESSENCE	1	1				
7	6G1-24305-01	FUEL CONNECTOR - FEMALE DURITE RACCORDEMENT A ESSENCE	1	1				
	1575260	FUEL TANK WITH PIPE RESEVOIR A ESSENCE + DURITE	1	1				
	1581280	COMPLETE PIPE (POS.NO. 5+6+7) DURITE A ESSENCE (ENS) (POS. 5+6+7)	1	1				





  
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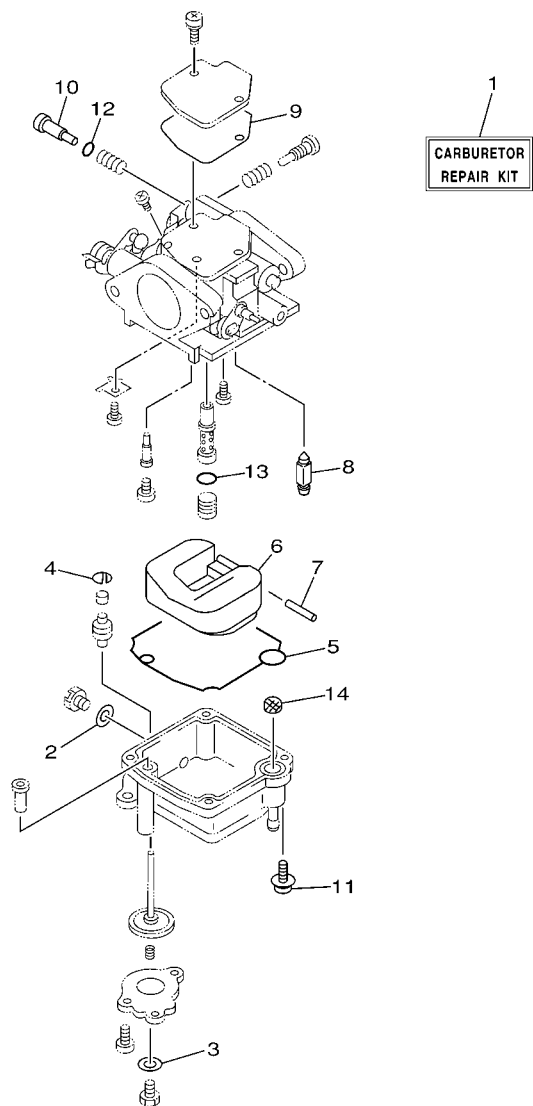
FIG. 25 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-W0001-02	POWER HEAD GASKET KIT JUEGO DE EMPAQUE DE MOTOR	1				
2	66M-11357-00	.SEAL, CYLINDER 3 .RETEN ACEITE CILINDRO 3	1				
3	66M-11351-10	.GASKET, CYLINDER .JUNTA, DE CILINDRO	1				
4	62Y-12414-00	.GASKET, COVER .EMPAQUE	1				
5	66M-41114-01	.GASKET, EXHAUST OUTER COVER .EMPAQUE	1				
6	66M-11181-10	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	1				
7	66M-11356-00	.SEAL, CYLINDER 2 .RETEN ACEITE CILINDRO 2	1				
8	93210-24M79	.O-RING .ANILLO O	1				
9	93102-35M51	.OIL SEAL .SELLO ACEITE	1				
10	93102-25M52	.OIL SEAL .SELLO ACEITE	1				
11	66M-13645-00	.GASKET, MANIFOLD 1 .EMPAQUE	1				
12	66M-13646-00	.GASKET, MANIFOLD 2 .EMPAQ. DE MULTIPLE 2	2				
13	93210-35M86	.O-RING .ANILLO O	1				
14	93102-18M21	.OIL SEAL .SELLO ACEITE	1				
15	90280-03M01	.KEY, WOODRUFF .CUNA WOODRUFF	1				
16	66M-13329-10	.GASKET, PUMP COVER .EMPAQUE TAPA DE BOMBA	1				
17	93210-20M65	.O-RING .ANILLO O	1				

FIG. 26 REPAIR KIT 2

ESTUCHE REPARACION 2



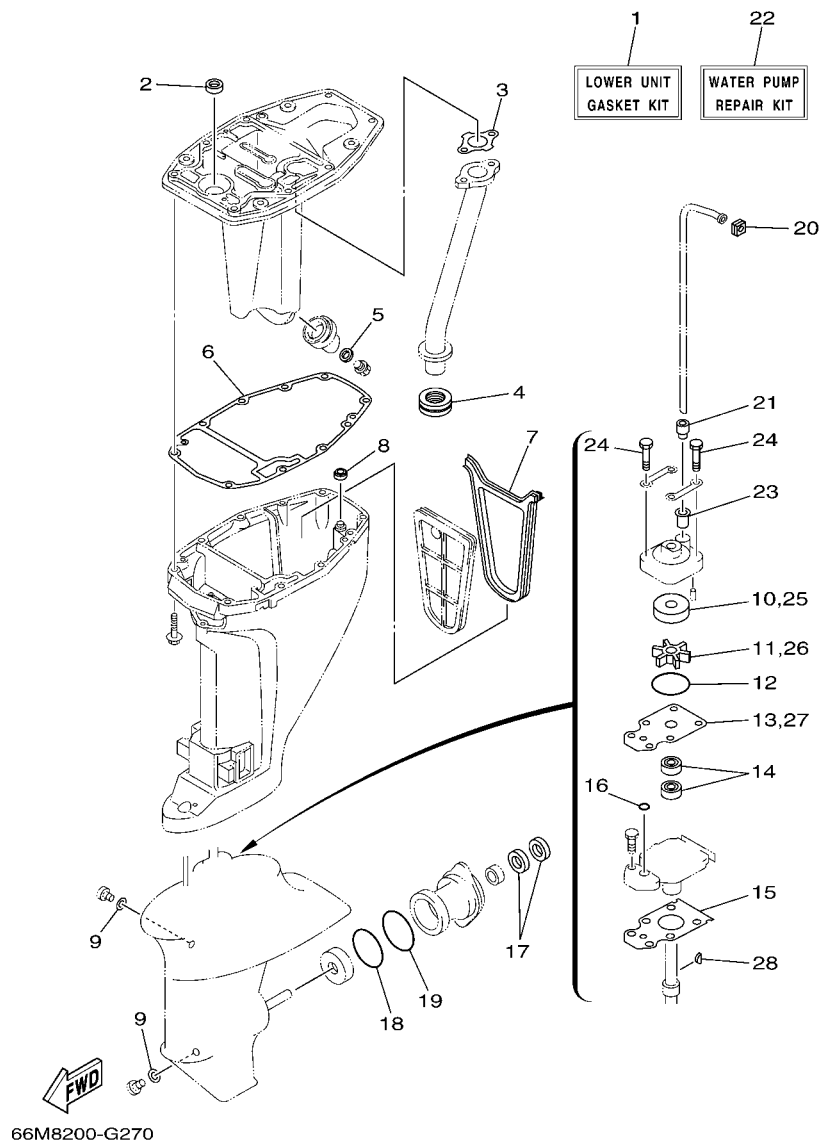
  
66M0100-8280

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-W0093-01	CARBURETOR REPAIR KIT KIT REPARACION CARBURADOR	1				
2	66M-14398-00	.GASKET .EMPAQUE	1				
3	6L2-14398-00	.GASKET .EMPAQUE	1				
4	66M-14377-00	.STOPPER .TOPE	1				
5	66M-14384-00	.GASKET, FLOAT CHAMBER .EMPAQUE DE CAMARA DE BOIA	1				
6	6L2-14385-00	.FLOAT .BOIA	1				
7	6E5-14386-01	.PIN, FLOAT .PASADOR DE BOIA	1				
8	6L2-14392-00	.VALVE, NEEDLE .VALVULA DE AGUJA	1				
9	62Y-14399-00	.GASKET .EMPAQUE	1				
10	5H0-14323-00	.SCREW, AIR ADJUSTING .TORNILLO DE AJUSTE DE AIRE	1				
11	97980-04112	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	4				
12	62Y-14397-00	.O-RING .ANILLO O	1				
13	6F5-14397-00	.O-RING .ANILLO EN O	1				
14	66M-14827-00	.FILTER .FILTRO	1				



FIG. 27 REPAIR KIT 3

ESTUCHE REPARACION 3



REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
1	66M-W0001-21	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER.	1				
2	93101-12M63	.OIL SEAL .SELLO ACEITE	1				
3	66M-41133-01	.GASKET, EXHAUST MANIFOLD 1 .EMPAQUE ESCAPE MULTIPLE	1				
4	6D4-41138-00	.SEAL, EXT. 1 .SELLO, ESCAPE 1	1				
5	90430-14M09	.GASKET .JUNTA	1				
6	66M-45113-00	.GASKET, UPPER CASING .EMPAQUE	1				
7	66M-45115-00	.GASKET, UPPER CASING .JUNTA FUNDA SUPERIOR	1				
8	66M-45128-00	.SEAL 2 .SELLO DE GOMA 2	1				
9	90430-08020	.GASKET .JUNTA	2				
10	63V-44322-00	.INSERT, CARTRIDGE .CARTUCHO	1				
11	63V-44352-01	.IMPELLER .IMPULSOR	1				
12	93210-44398	.O-RING .ANILLO O	1				
13	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1				
14	93101-20001	.OIL SEAL .SELLO ACEITE	2				
15	63V-45315-A0	.PACKING, LOWER CASING .EMPAQUE	1				
16	93210-06ME6	.O-RING .ANILLO O	1				
17	93101-17054	.OIL SEAL .SELLO ACEITE	2				
18	93210-57M09	.O-RING .ANILLO O	1				
19	93210-56M80	.O-RING .ANILLO O	1				
20	63V-44365-10	.DAMPER, WATER SEAL .HULE DE SELLO DE AGUA	1				
21	63V-44368-00	.RUBBER, WATER SEAL 4 .CAUCHO AGUA SERTISSURE 4	1				
22	63V-W0078-00	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1				
23	647-44366-00	.DAMPER, WATER SEAL .GOMA DEL SELLO DE AGUA	1				
24	97080-08045	.BOLT .PERNO	4				
25	63V-44322-00	.INSERT, CARTRIDGE .CARTUCHO	1				
26	63V-44352-01	.IMPELLER .IMPULSOR	1				
27	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1				

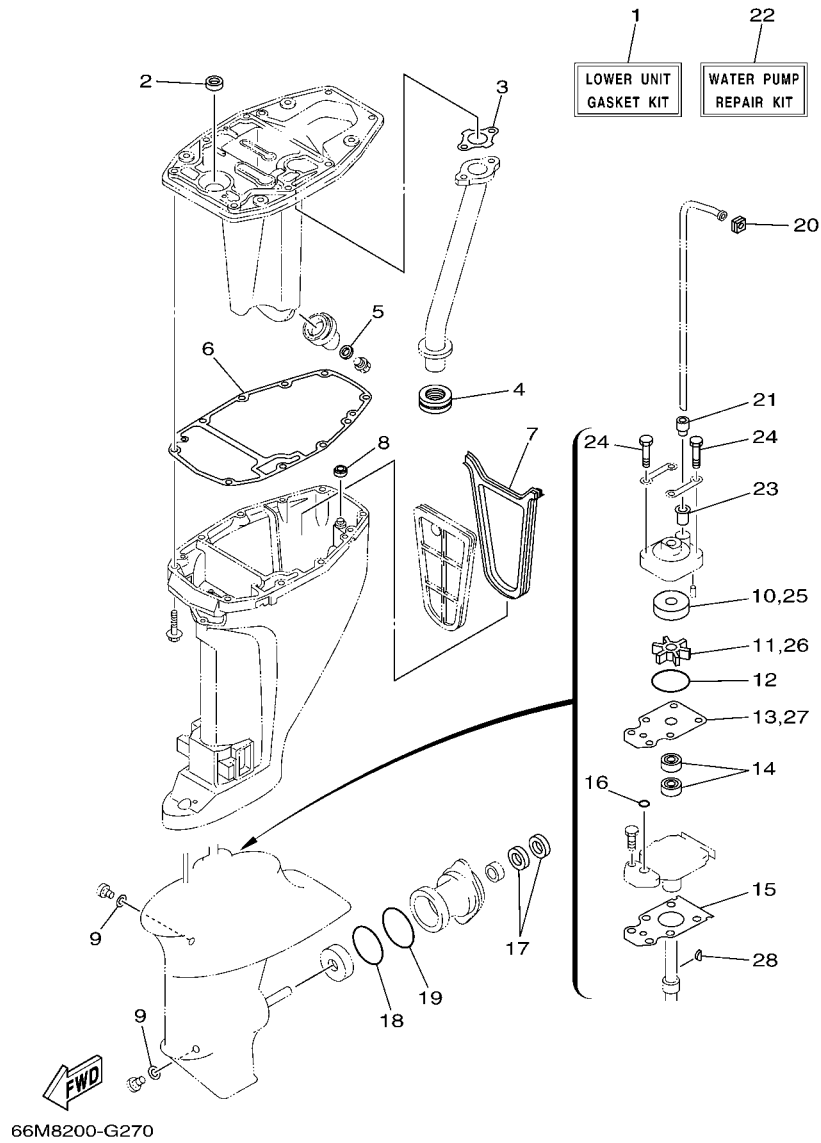


FIG. 27 REPAIR KIT 3

ESTUCHE REPARATION 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	66MB				REMARKS OBSERVACIONES
28	664-44338-00	.KEY, WOODRUFF .CUNA WOODRUFF	1				
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